

TA-F590ES/F690ES

SERVICE MANUAL

AEP Model
UK Model



Photo : TA-F690ES

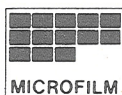
SPECIFICATIONS

Amplifier Section

Items	Conditions	Data	
		TA-F590ES	TA-F690ES
Continuous RMS power output (both channels driven simultaneously)	4 ohms, 20 Hz – 20 kHz Countries other than Scandinavian countries, Switzerland, Spain and Portugal	110 W + 110 W (THD 0.01%) (DIN: 130 W + 130 W)	125 W + 125 W (THD 0.01%) (DIN: 145 W + 145 W)
	6 ohms, 20 Hz – 20 kHz Scandinavian countries, Switzerland, Spain and Portugal	90 W + 90 W (THD 0.006%) (DIN: 105 W + 105 W)	100 W + 100 W (THD 0.006%) ; (DIN: 110 W + 110 W)
	8 ohms, 20 Hz – 20 kHz Countries other than Scandinavian countries, Switzerland, Spain and Portugal	85 W + 85 W (THD 0.004%) (DIN: 95 W + 95 W)	95 W + 95 W (THD 0.004%) (DIN: 105 W + 105 W)
	8 ohms, 20 Hz – 20 kHz Scandinavian countries, Switzerland, Spain and Portugal	80 W + 80 W (THD 0.004%) (DIN: 90 W + 90 W)	85 W + 85 W (THD 0.004%) (DIN: 95 W + 95 W)
Power band width (IHF)	8 ohms, THD 0.02%	10 Hz – 100 kHz at 45 W	10 Hz – 100 kHz at 45 W
Dynamic headroom (*78 IHF)	4 ohms	2 dB	2 dB
	8 ohms	1.2 dB	1.2 dB
Total harmonic distortion	8 ohms, at 10 watt output	0.005%	0.005%
Intermodulation (IM) distortion 60 Hz : 7 kHz = 4 : 1	4 ohms, at rated output	0.008%	0.008%
	6 ohms, at rated output	0.006%	0.006%
	8 ohms, at rated output	0.004%	0.004%
Damping factor	8 ohms, at 1 kHz	100	100

— continued on next page —

INTEGRATED STEREO AMPLIFIER
SONY®



TA-F590ES/F690ES

Amplifier Section

Items	Conditions		Data	
			TA-F590ES	TA-F690ES
Residual noise	network A, 8 ohms		less than 100 µV	less than 100 µV
Frequency response	PHONO MM		RIAA equalization curve ± 0.2 dB	RIAA equalization curve ± 0.2 dB
	TUNER, CD, TAPE 1 2, DIRECT IN		2 Hz – 200 kHz $+0_{-3}$ dB	2 Hz – 200 kHz $+0_{-3}$ dB
Input sensitivity	PHONO	MC	0.17 mV, 100 ohms	0.17 mV, 100 ohms
		MM	2.5 mV, 50 kilohms	2.5 mV, 50 kilohms
	TUNER, CD, DIRECT IN, TAPE 1 2, ADAPTOR, AUX		150 mV, 50 kilohms	150 mV, 50 kilohms
S/N (network) ('78 IHF)	PHONO	MC	77 (0.5 mV)	77 (0.5 mV)
		MM	95 (5.0 mV)	95 (5.0 mV)
	TUNER, CD, DIRECT IN, TAPE 1 2, ADAPTOR, AUX		105 (150 mV)	105 (150 mV)
Output voltage impedance	REC OUT 1 2, ADAPTOR		150 mV, 1 kilohm	150 mV, 1 kilohm
	HEADPHONES		25 milliwatts (at 8 ohms) Accepts low and high impedance headphones.	25 milliwatts (at 8 ohms) Accepts low and high impedance headphones.
Tone controls	BASS, at 100 Hz		± 7 dB	± 7 dB
	TREBLE, at 10 kHz		± 6 dB	± 6 dB
Subsonic filter	—		6 dB / octave attenuation below 15 Hz	6 dB/octave attenuation below 15 Hz
Muting	—		—∞ dB	—∞ dB

General System

Preamplifier section: Low-noise high gain NAB type equalizer amplifier, passive type direct tone control
Power amplifier section: Pure-complementary SEPP power amplifier, MOS FET power transistor for final stage
UK model : 240V AC, 50Hz
AEP, Germany models : 220 – 230V AC, 50/60Hz

Power requirements

Dimensions

TA-F590ES: Approx. 430 × 150 × 375 mm (w/h/d)
(17 × 5 7/8 × 14 3/4 inches)
TA-F690ES: Approx. 430 × 150 × 375 mm (w/h/d)
(17 × 5 7/8 × 14 3/4 inches)

Weight

TA-F590ES: Approx. 12 kg (26 lbs 8 oz)
TA-F690ES: Approx. 12.5 kg (27 lbs 8 oz)
Accessories supplied Remote Commander RM-S703 (1) (TA-F690ES)
RM-S702 (1) (TA-F590ES)
Sony batteries SUM-3 (NS) (2)

Accessories supplied

Design and specifications are subject to change without notice.

Note

This appliance conforms with EEC directive 87/308/EEC regarding interference suppression.

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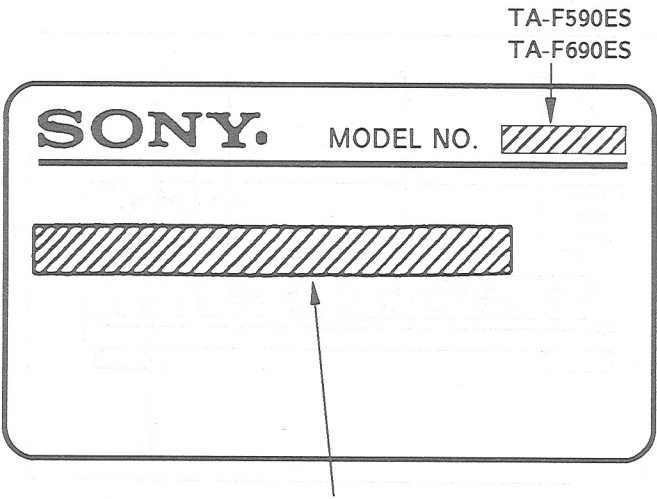
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SECTION 5. ELECTRICAL PARTS LIST

MODEL IDENTIFICATION

- Model Number Label -



AEP Model : AC 220 - 230V ~ 50/60Hz
Germany Model : AC 230V ~ 50/60Hz
UK Model : AC 240V ~ 50/60Hz

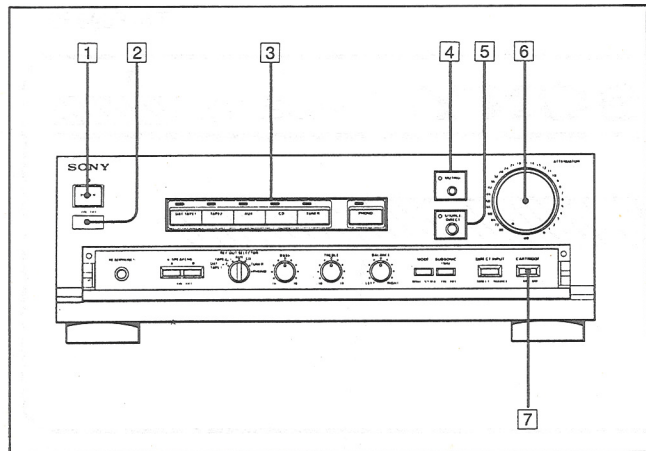
SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK \triangle OR DOTTED LINE WITH MARK \triangle ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

SECTION 1 GENERAL

This section is extracted from instruction manual

1-1. FUNCTION OF CONTROLS



Front panel

1 POWER switch and indicator

Turns the power on and off.

After the power is turned on, the standby indicator lights red as the built-in muting circuit activates. When the amplifier is ready to operate, the indicator lights green. If the unit detects shorting in the speaker output circuits or in the DC component inputs, the indicator lights red. In this case, disconnect the power source and check the connected components and speaker systems.

2 Remote control sensor

3 INPUT SELECTOR

Selects the desired program source for listening.

4 MUTING button and indicator

Mutes the sound. Generally, keep the button released (OFF).

5 SOURCE DIRECT button and indicator

Deactivated the circuits of the TONE control, SUBSONIC filter button, BALANCE control and MODE selector without regard to the setting of the switches. The indicator lights red.

6 ATTENUATOR control

Adjusts the sound level. To increase the sound level, turn the control clockwise. To decrease the level, turn the control counterclockwise.

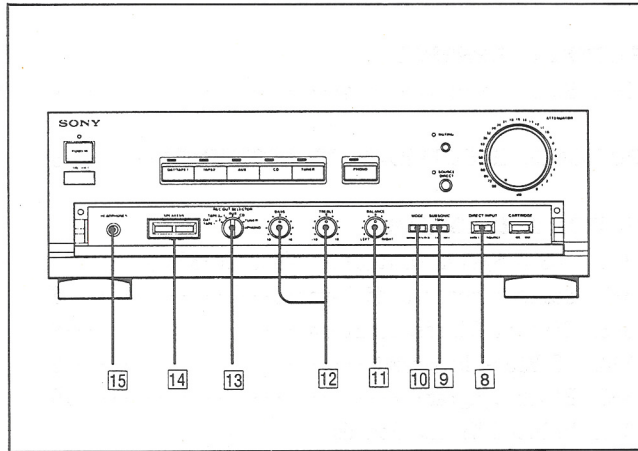
Caution

Turn down the sound level before switching on the unit. This prevents damage to speakers.

7 CARTRIDGE selector

Selects a position according to your cartridge.

MM: For moving-magnet type cartridges
MC: For moving-coil type cartridges



8 DIRECT INPUT selector

Selects the program source connected to the DIRECT IN jacks or the other input jacks.

DIRECT: For listening to a program source connected to the DIRECT IN jacks.

SOURCE: For listening to a program source connected to the other input jacks or the ADAPTOR jacks, such as a graphic equalizer.

9 SUBSONIC filter button

Reduces the noise components of less than 15 Hz which cause modulation noise.

10 MODE selector

STEREO: For listening to a stereo program.

MONO: For listening to a monaural program.

11 BALANCE control

Adjusts the sound level of the left and right speakers.

12 BASS and TREBLE TONE controls

Adjusts the tone quality.

To increase bass or treble sound, turn the control clockwise. To decrease them, turn the control counterclockwise.

13 REC OUT SELECTOR

Selects the program source for the REC OUT jacks.

14 SPEAKERS buttons

Select speaker system A or B, or both.

To drive speaker system A: Depress A button.

To drive speaker system B: Depress B button.

To drive speaker system A and B: Depress A and B.

For headphones listening only: Set both to OFF (\square).

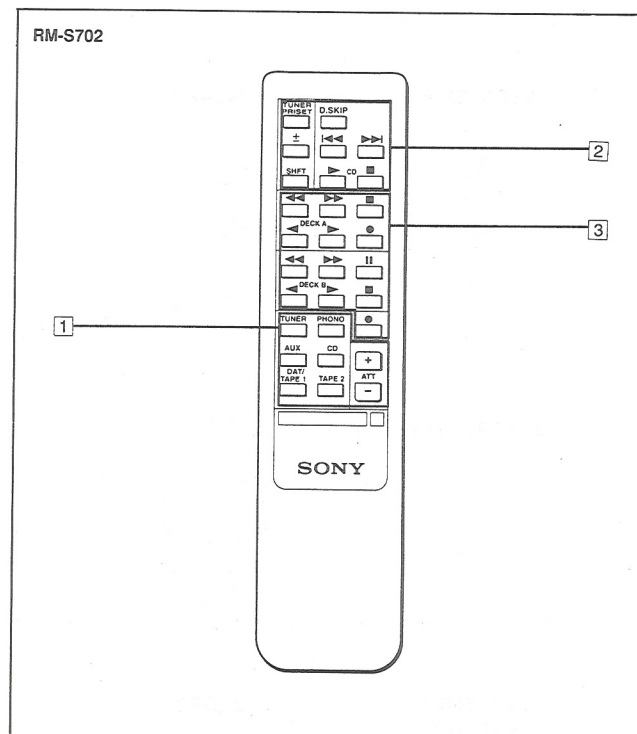
TA-F690ES only

To use power amplifier or active speaker system connected to the PRE OUT jacks, depress B/PRE OUT.

15 HEADPHONES jack

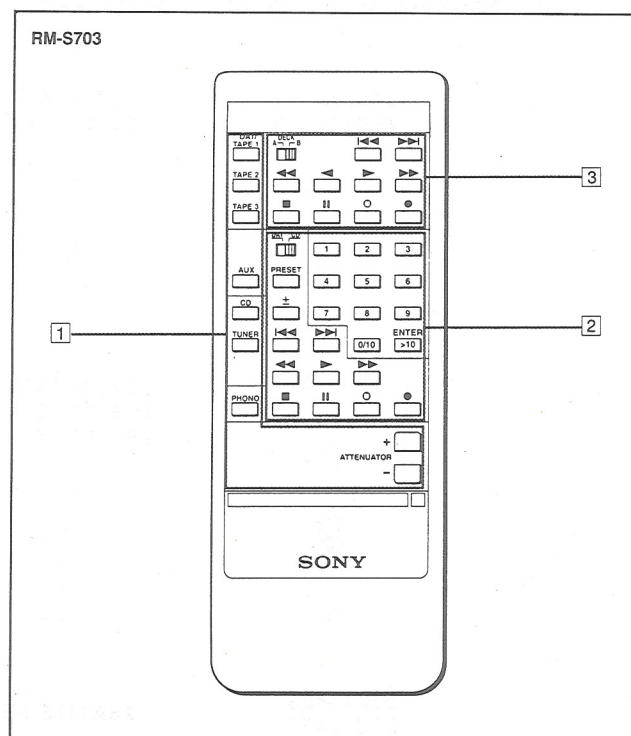
Accepts headphones with the stereo phone plug.

SECTION 2 ELECTRICAL ADJUSTMENTS



**Remote Commander RM-S702
(for TA-F590ES)**

- 1 Amplifier control section**
Input selectors: Select an input source for the amplifier.
ATT. +/- buttons: Control the volume of the amplifier.
- 2 Tuner/CD player control section**
PRESET +/- buttons: Select a preset tuner channel. (for the tuner only)
SHIFT: Select the preset memory page A, B, or C. (for the tuner only)
D.SKIP: Move to the disc tray next to the current one. (for the CD player only)
Locate a desired selection
▶: Play
■: Stop
- 3 Tape deck control section**
DECK A,B
◀▶: Fast winding
▶: Play
■: Stop
●: Recording
DECK B only
II: Pause



**Remote Commander RM-S703
(for TA-F690ES)**

- 1 Amplifier control section**
Input selectors: Select an input source for the amplifier.
ATTENUATOR +/- buttons: Control the volume of the amplifier.
- 2 Tuner/DAT deck/CD player control section**
DAT/CD selector: Select DAT deck or CD player.
Locate a desired selection
Manual search
▶: Play
■: Stop
II: Pause
○: Record muting
●: Recording
PRESET +/- buttons: Select a preset tuner channel. (for the tuner only)
Program number (1 to 0/10, and >10) button: Select a program or track number. (for the DAT deck and CD player)
ENTER buttons: Program your selection number. (for the DAT deck only)
- 3 Tape deck control section**
DECK A/B selector: Select deck A or B.
Locate a desired selection.
▶: Play
◀▶: Fast winding
■: Stop
II: Pause
○: Record muting
●: Recording

Note
The TAPE 3 button on the remote commander does not control this amplifier, as it doesn't have TAPE 3 input plugs.

Bias Adjustment

Note: Adjustment the idling after tuning the unit on for about 10 minutes, giving it time to warm up.

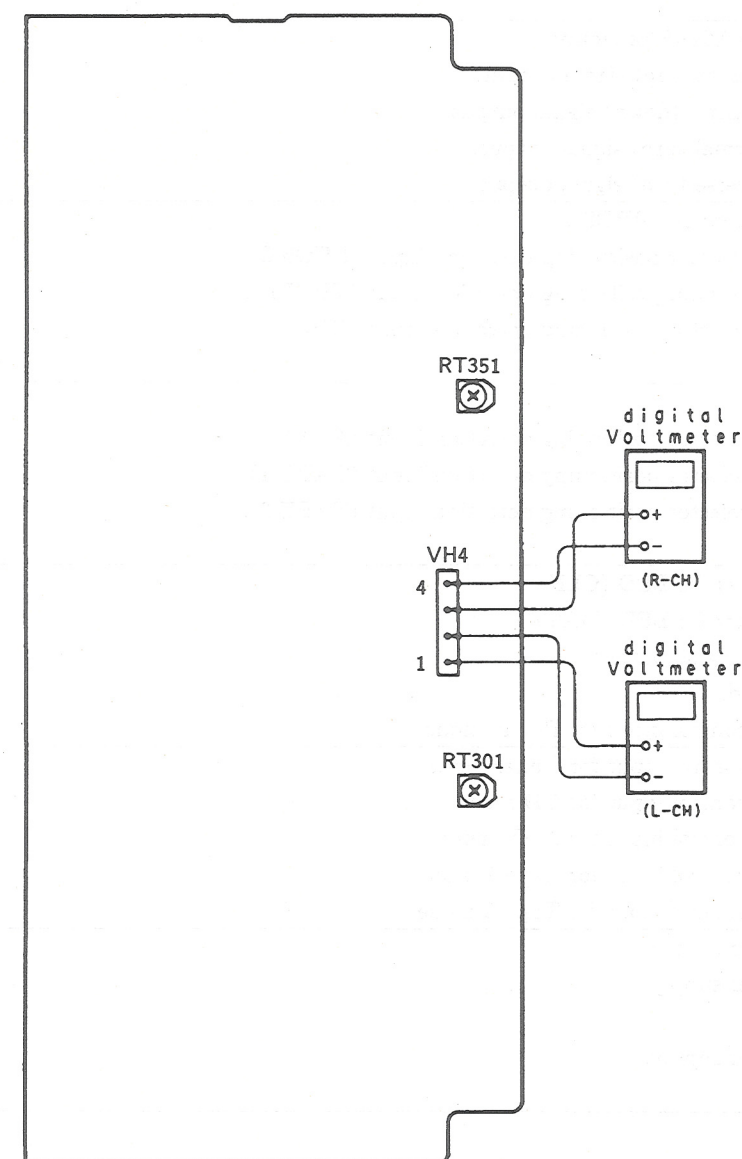
Procedure :

1. Connect the digital voltmeter to VH4 on main board as follows.
2. Adjust RT301(L-CH) and RT351(R-CH) so that the digital voltmeter on signal reads 24mV at VH4.

Adjustment Location :

[MAIN BOARD]

— COMPONENT SIDE —



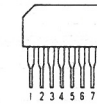
SECTION 3 DIAGRAMS

3-1. IC803 SYSTEM CONTROLLER (M 50720-358SP)

Pin No.	Pin Name	I/O	Description
1	5V CHECK	I	Power supply (+5V) check.
2	S/D ON/OFF	I	+5V power supply.
3	PROTECT	I	Ground.
4	X OUT	O	Connected oscillator circuit.
5	X IN	I	Connected oscillator circuit.
6	CE	I	Signal input for a return to normal position.
7	RESET	I	Reset signal input. ("L" : RESET)
8	VDD	I	+5 Volts power supply.
9	CNTR	I	Ground.
10	AC DET	I	Ground.
11	C	I	Connected 0.01 μ F capacitor.
12	VOL UP	O	Volume control (up) signal output.
13	VOL DOWN	O	Volume control (down) signal output.
14	MOTOR NORM	O	Motor (normal turn) signal output.
15	MOTOR RVS	O	Motor (reverse turn) signal output.
16	SIRCS IN	I	Serial data input (SIRCS).
17	S1	I	Function selector positioning detection input (PHONO).
18	S2	I	Function selector positioning detection input (TUNER).
19	S3	I	Function selector positioning detection input (CD).
20	CNVSS	—	Ground.
21	VSS	—	Ground.
22	S4	I	Function selector positioning detection input (AUX).
23	S5	I	Function selector positioning detection input (TAPE 1).
24	S6	I	Function selector positioning detection input (TAPE 2).
25	S7	I	Ground.
26	CLOCK	O	Shift register for LED (CLK).
27	DATA	O	Shift register for LED (DATA).
28	LINE MUTE	O	Line mute signal output.
29	BRAKE RELEASE	O	Not in used.
30	PHONO	I	Function control input for Phono mode.
31	TUNER	I	Function control input for Tuner mode.
32	CD	I	Function control input for CD mode.
33	AUX	I	Function control input for AUX mode.
34	TAPE1	I	Function control input for Tape 1 mode.
35	TAPE2	I	Function control input for Tape 2 mode.
36	—	—	+5V power supply.
37	POWER ON/OFF	I	+5V power supply.
38	K0	I	Ground.
39	K1	I	+5V power supply.
40	K2	I	Ground.
41	K3	I	Ground.
42	MUTE	I	+5V power supply.

3-2. SEMICONDUCTOR LEAD LAYOUTS

BA6208
μPC1237HA



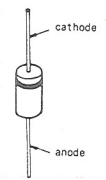
2SA985A-QP
2SC2275A-P



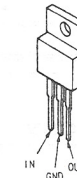
2SC3423-0



IN4148M



TA7805S



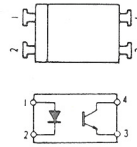
2SA988-PAFAEA
2SA1371-E
2SC2545-E



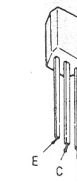
2SK246-GR2



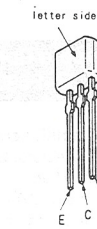
PC817



DTA114ES
DTC124ES
2SC2603-EF



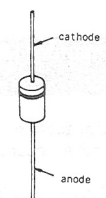
2SA1175-FEK



2SK1530-Y
2SJ201-Y



30DF2



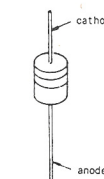
2SA733-QP
2SC945-P



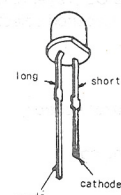
2SC1941-LK
2SD774-34



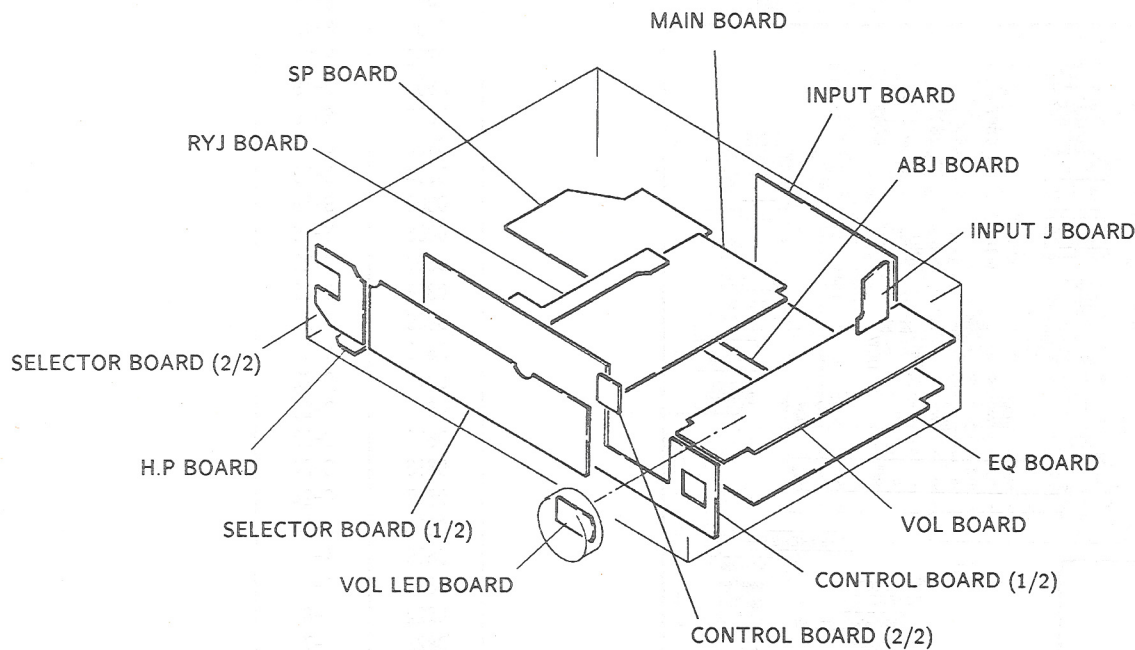
HZS6C3L
HZS16-2L
μZL-7M1
11ES2



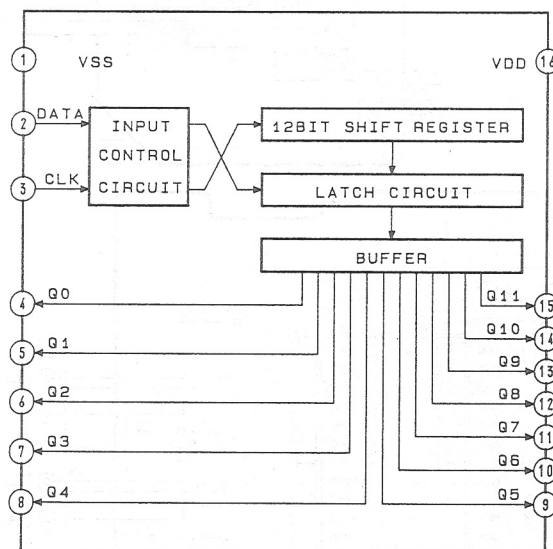
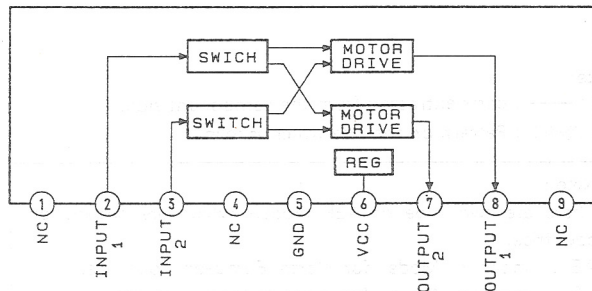
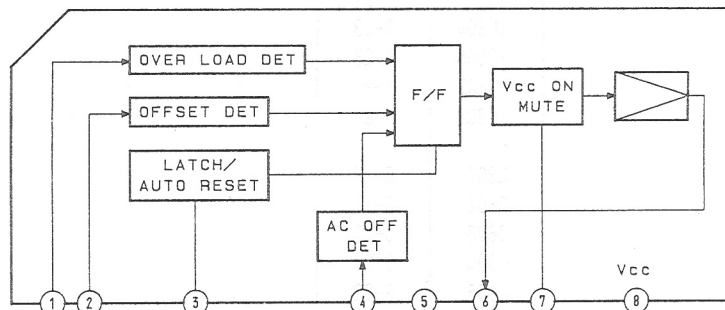
SEL1516W
SEL2510C-D
SEL2810A



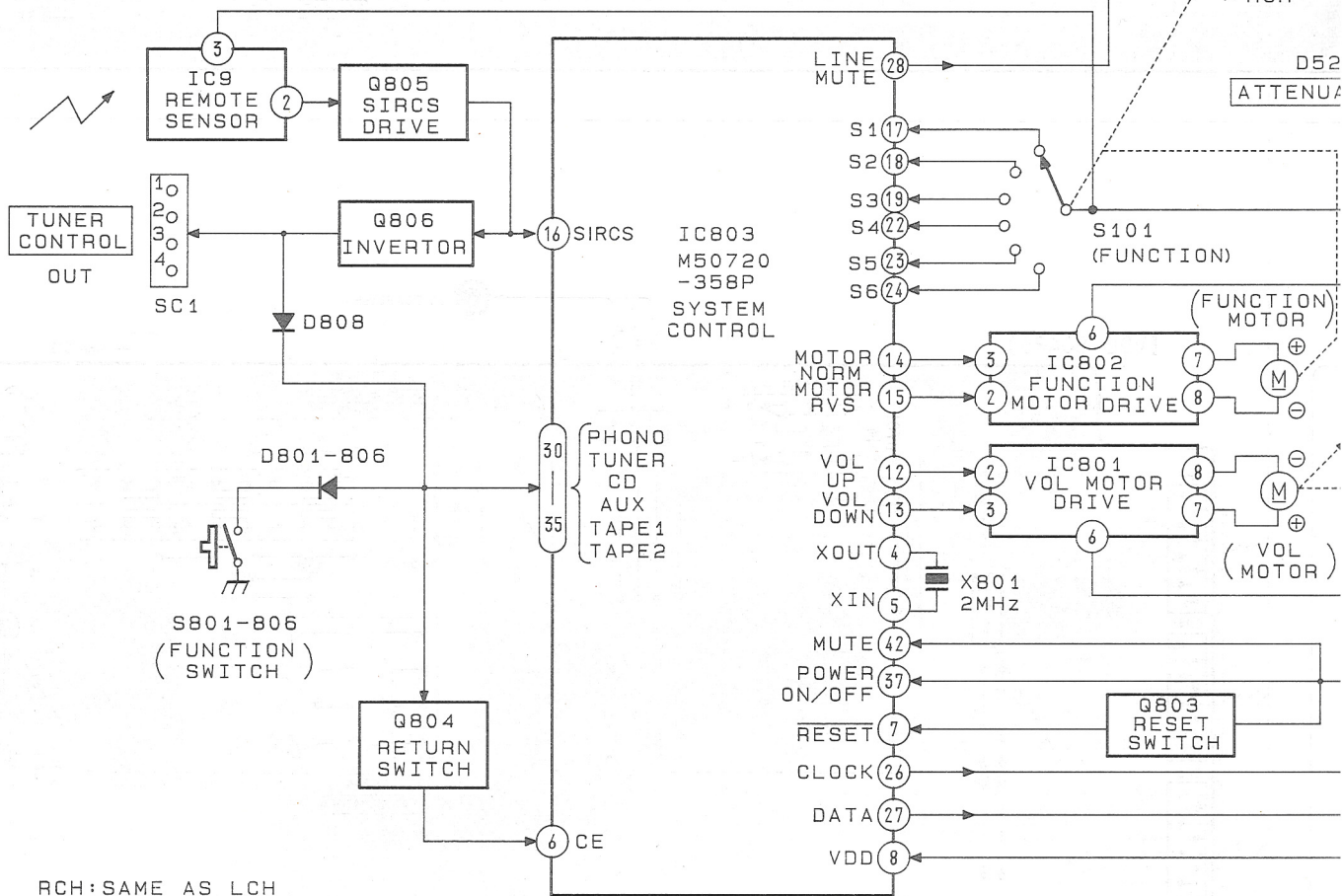
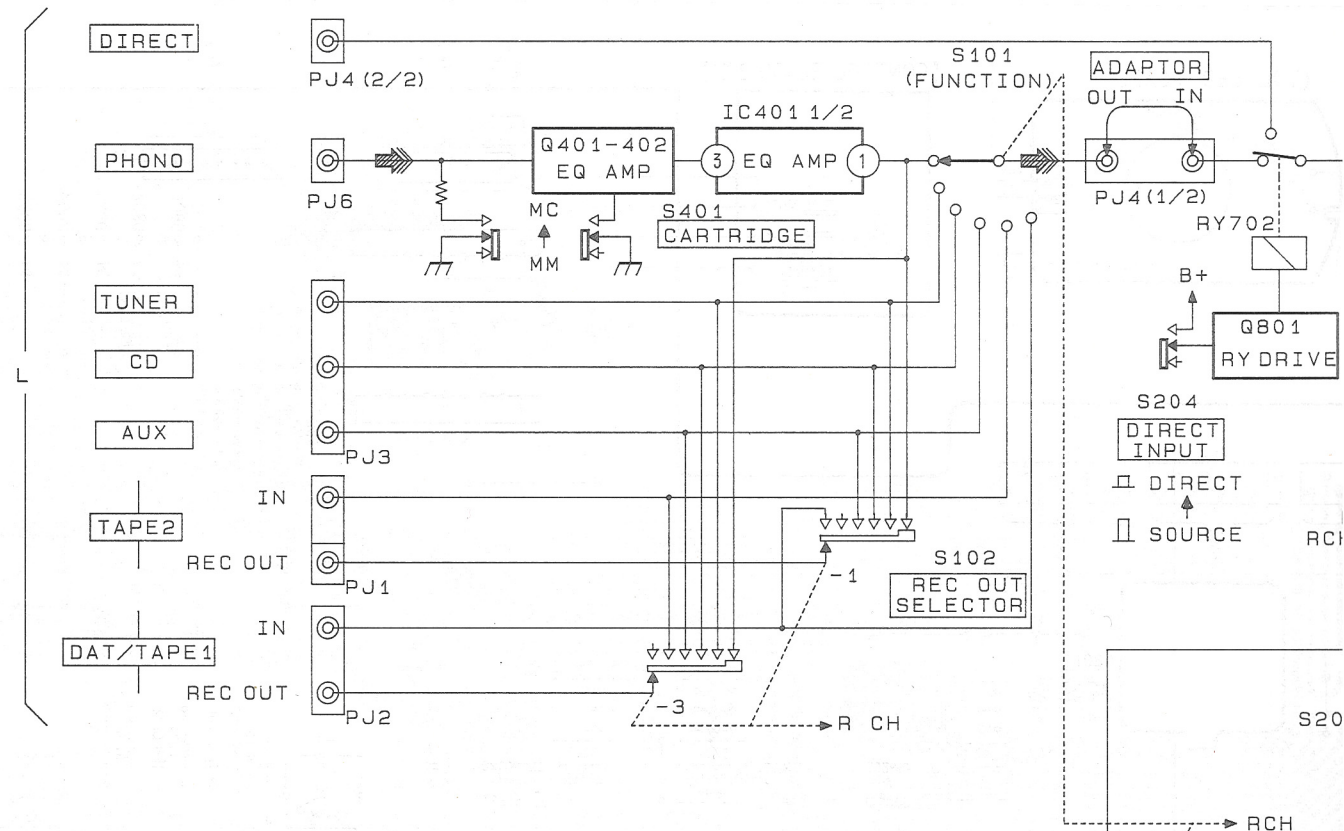
3-3. CIRCUIT BOARDS LOCATION

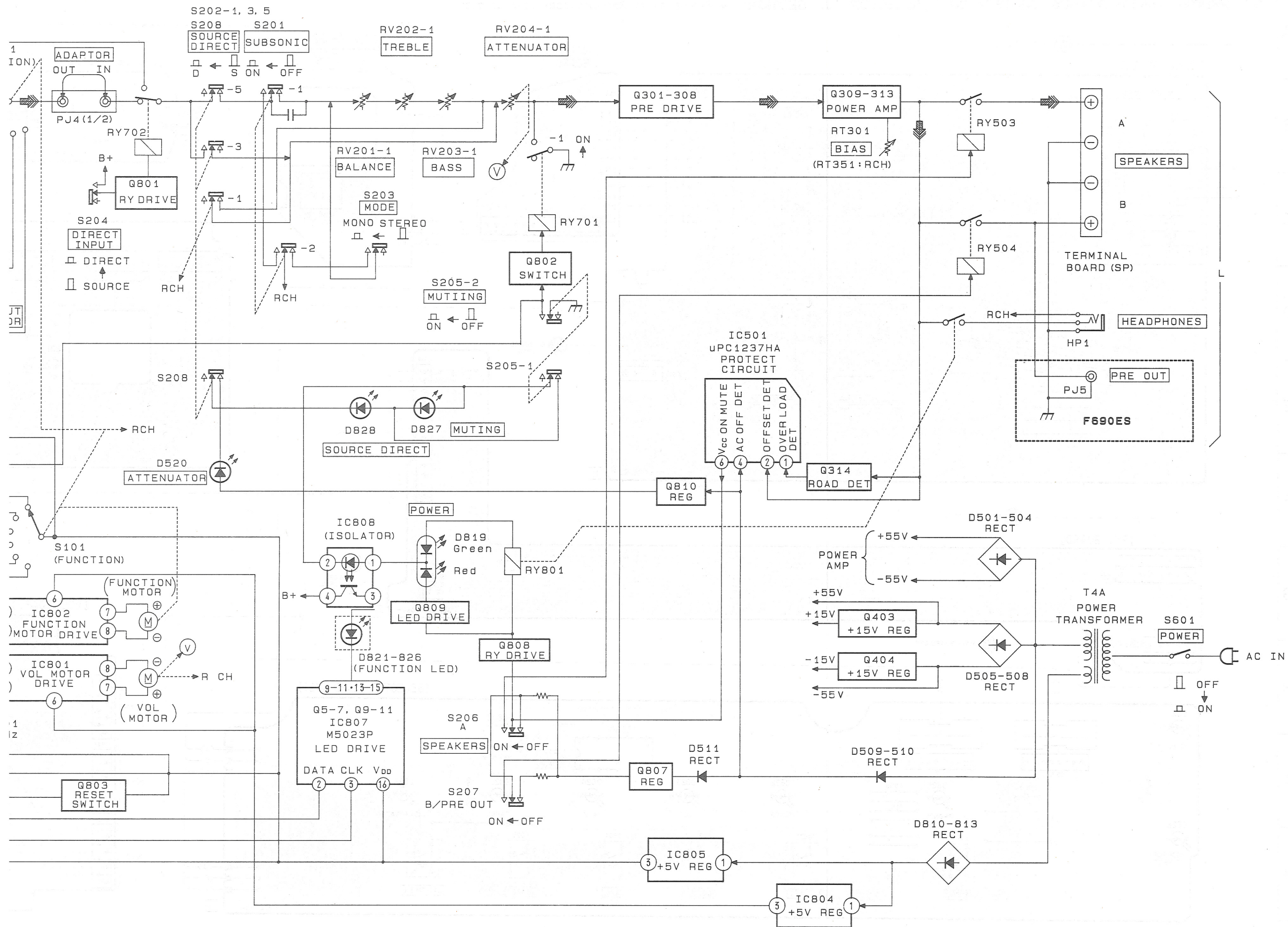


3-4. IC BLOCK DIAGRAMS

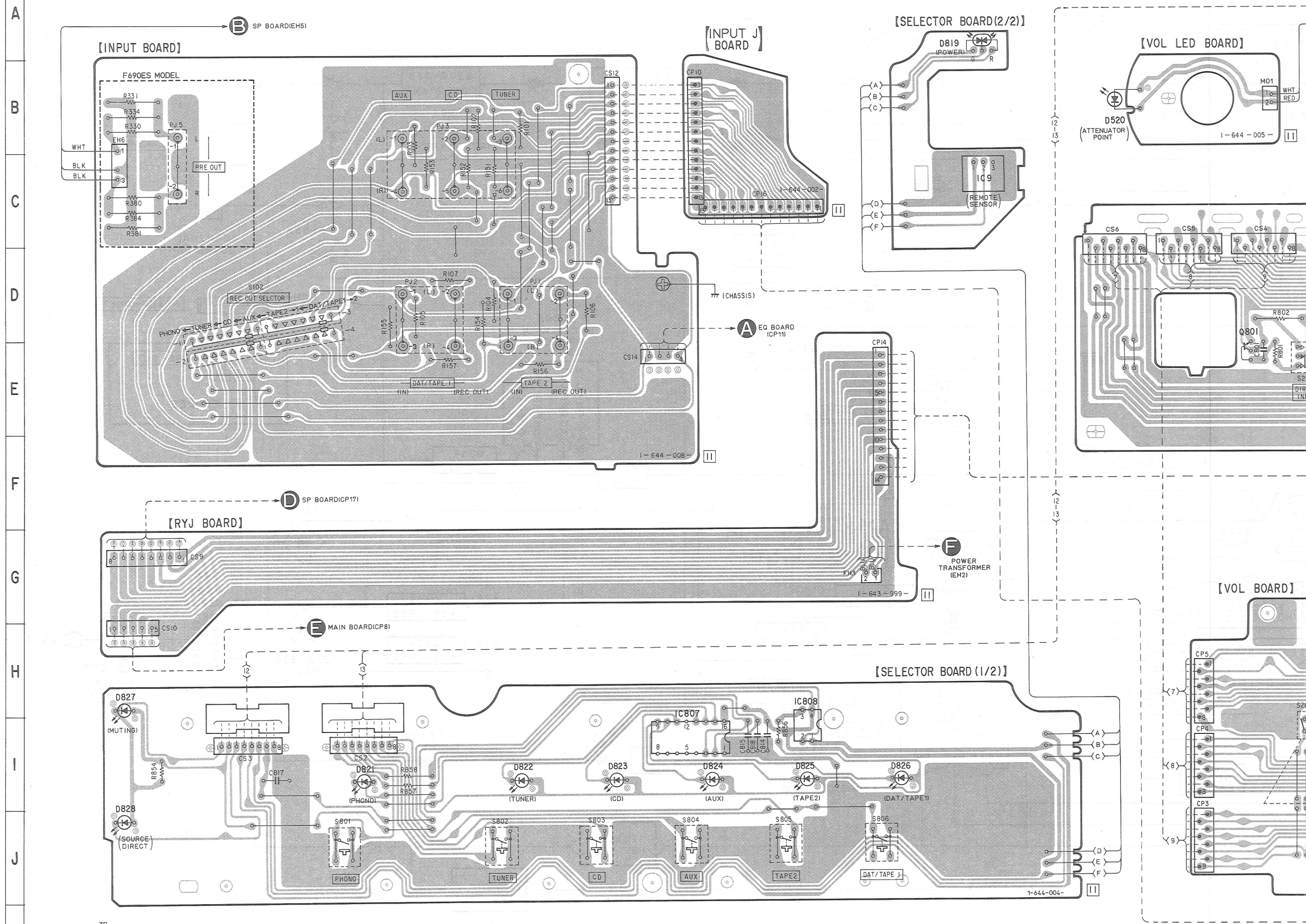


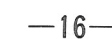
3-5. BLOCK DIAGRAM

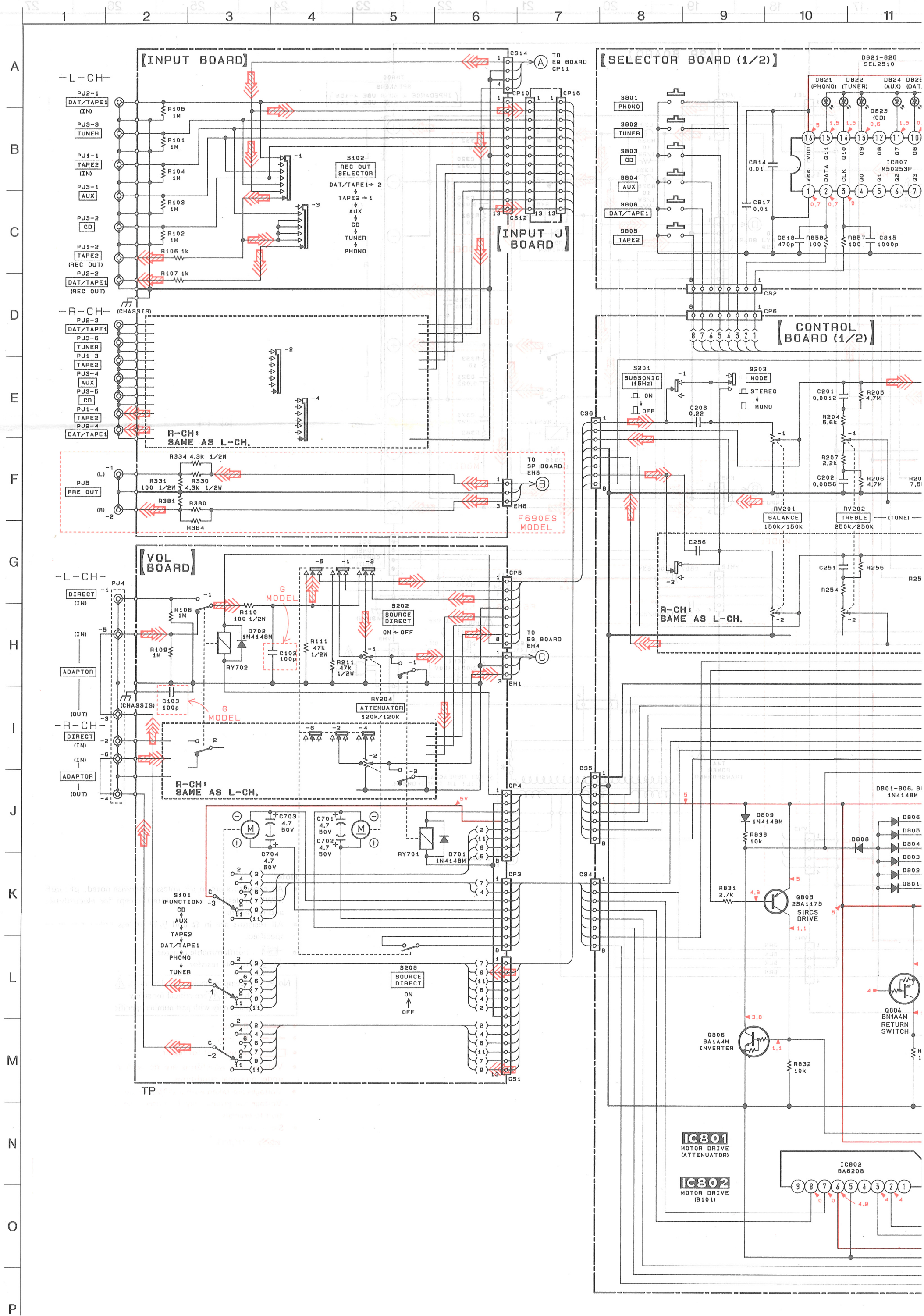


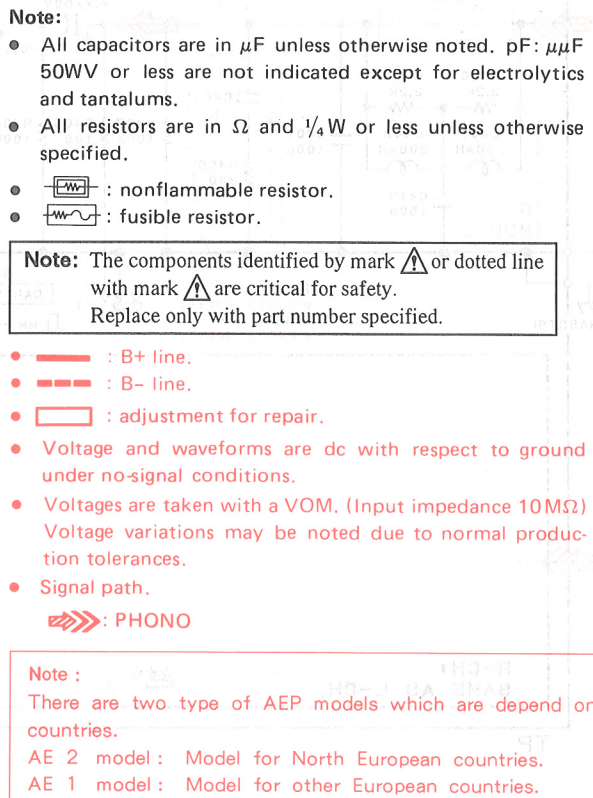


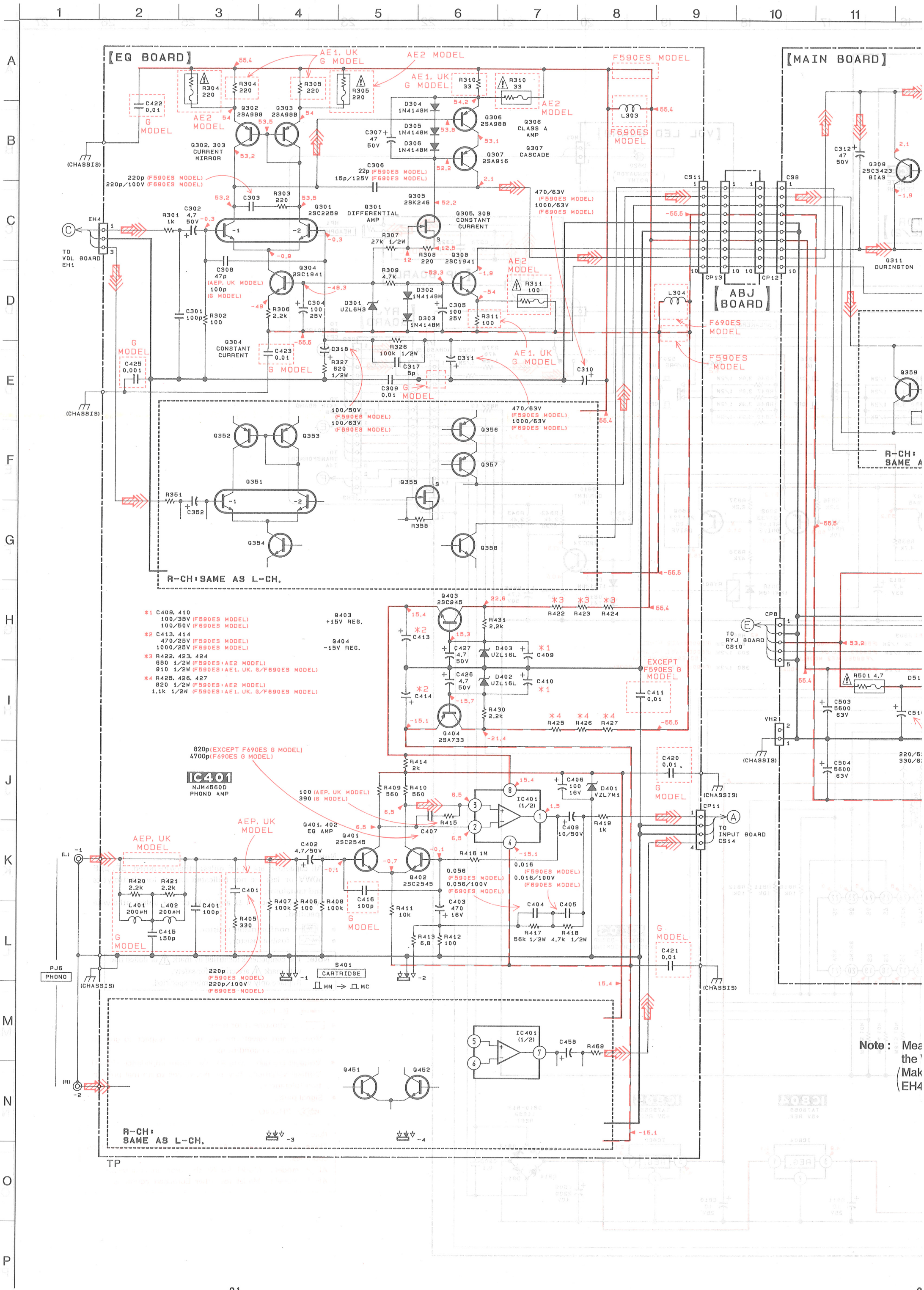
3-6. PRINTED WIRING BOARDS (CONTROL, INPUT, SELECTOR, VOL SECTION) • See page 8 for Semiconductor Lead Layouts.

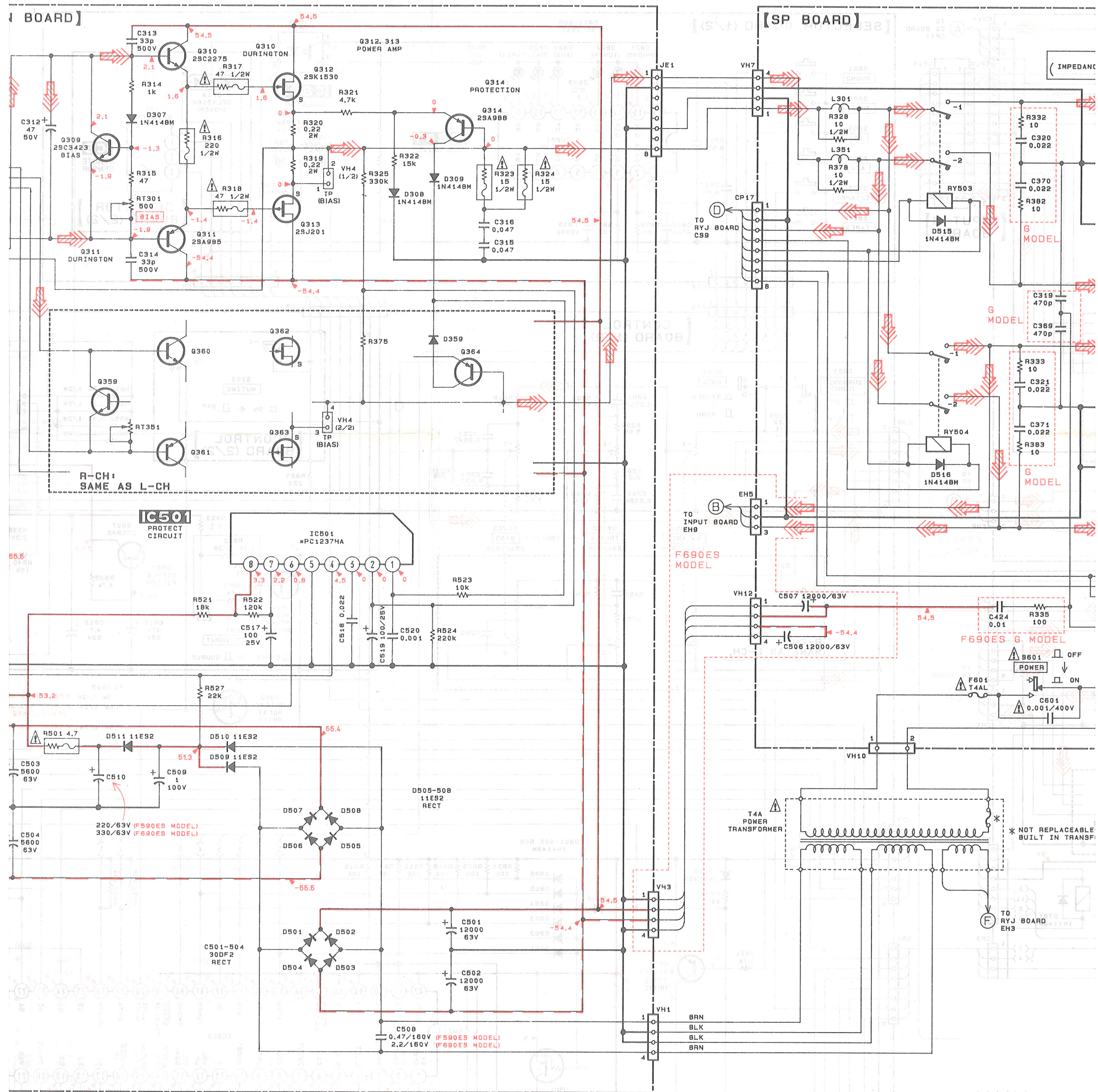






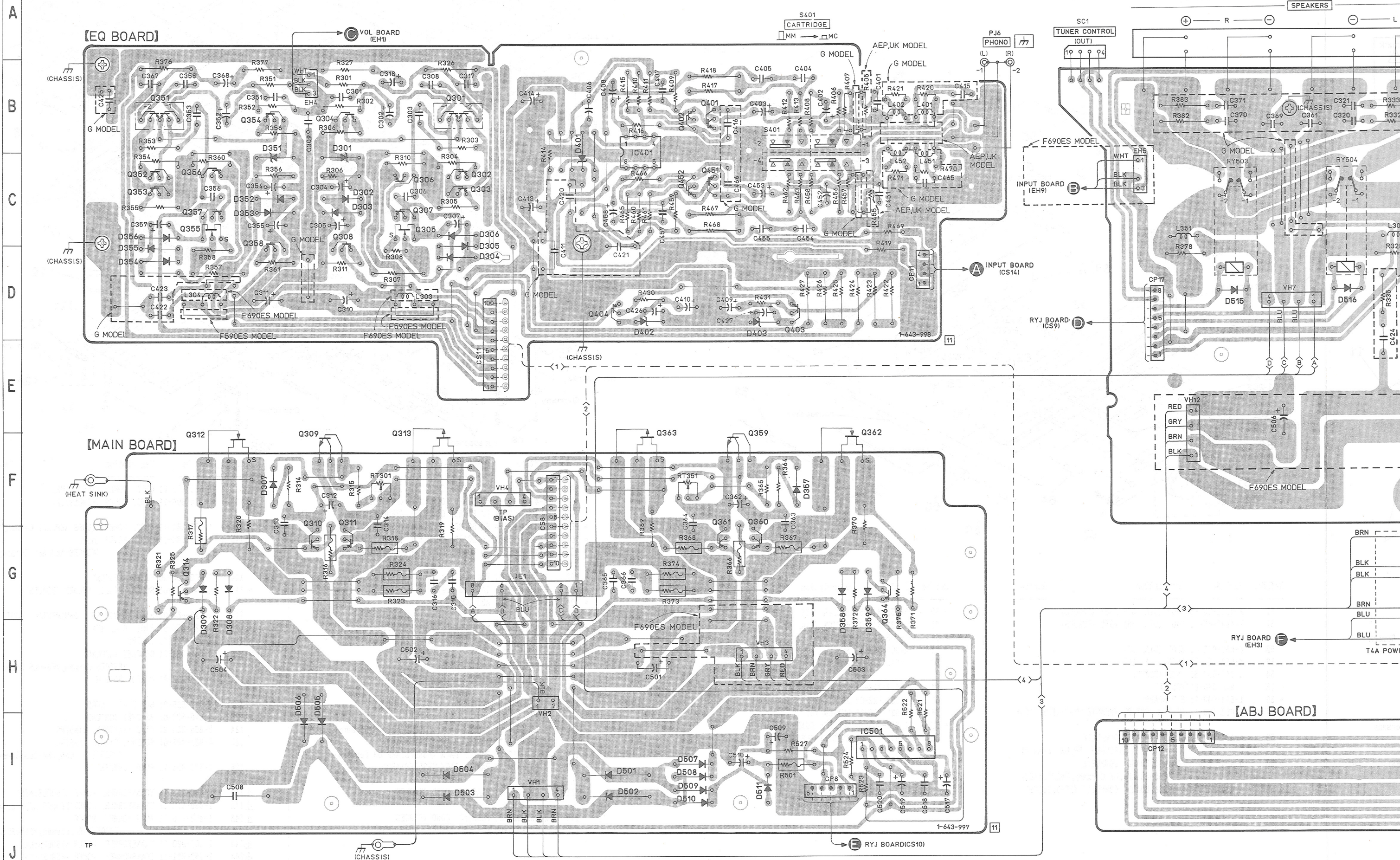




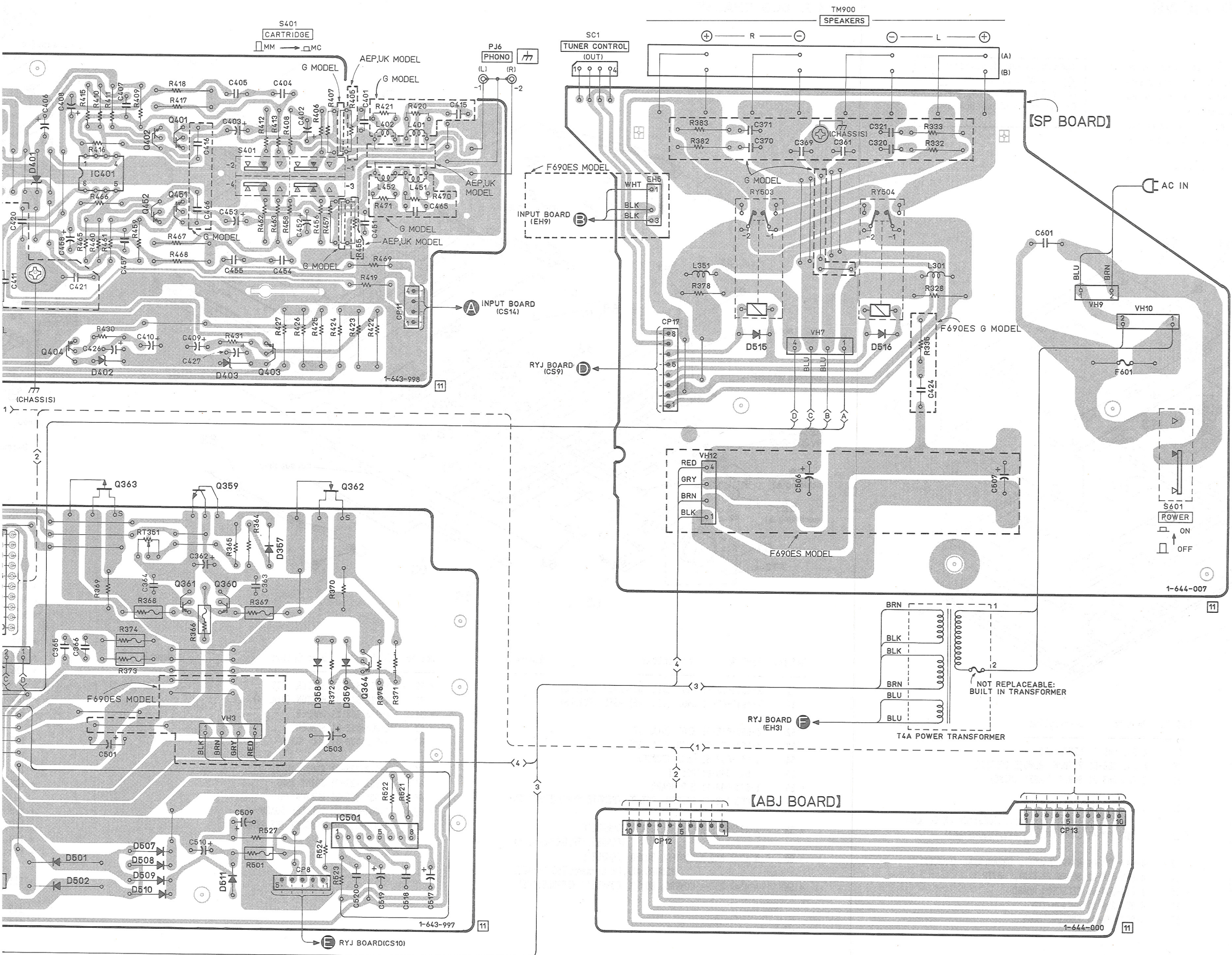


Note : Measured the voltage for the EQ Board with disconnected the VOL board as shown in the schematic diagram.
(Makesure to connect No.2 pin of the EQ board connector)
(EH4 to ground when you measured the Voltage.

3-9. PRINTED WIRING BOARDS (EQ, MAIN, SP SECTION) • See page 8 for Semiconductor Lead Layouts.



Factor Lead Layouts.



Semiconductor Location

Ref. No.	Location	Ref. No.	Location
D301	C-4	IC501	I-10
D302	C-4		
D303	C-4	Q301	B-5
D304	D-5	Q302	C-5
D305	C-5	Q303	C-5
D306	C-5	Q304	B-4
D307	F-3	Q305	C-5
D308	G-3	Q306	C-5
D309	G-2	Q307	C-5
D351	C-3	Q308	D-4
D352	C-3	Q309	F-4
D353	C-3	Q310	G-4
D354	D-2	Q311	G-4
D355	D-2	Q312	F-3
D356	C-2	Q313	F-5
D357	F-9	Q314	G-2
D358	G-9	Q351	B-2
D359	G10	Q352	C-2
D401	C-7	Q353	C-2
D402	D-7	Q354	B-3
D403	D-8	Q355	C-3
D501	I-7	Q356	C-3
D502	I-7	Q357	C-3
D503	I-5	Q358	D-3
D504	I-5	Q359	F-8
D505	I-4	Q360	G-8
D506	I-4	Q361	G-8
D507	I-8	Q362	F-9
D508	I-8	Q363	F-7
D509	I-8	Q364	G-10
D510	I-8	Q401	B-8
D511	I-9	Q402	B-8
D515	D-14	Q403	D-9
D516	D-16	Q404	D-7
		Q451	C-8
IC401	B-7	Q452	C-8

Note:
● ○ : parts extracted from the component side.
● : Pattern on the side which is seen.

Note:
There are two type of AEP models which are depend on countries.
AE 2 model : Model for North European countries.
AE 1 model : Model for other European countries.



SECTION 4 EXPLODED VIEWS

NOTE:

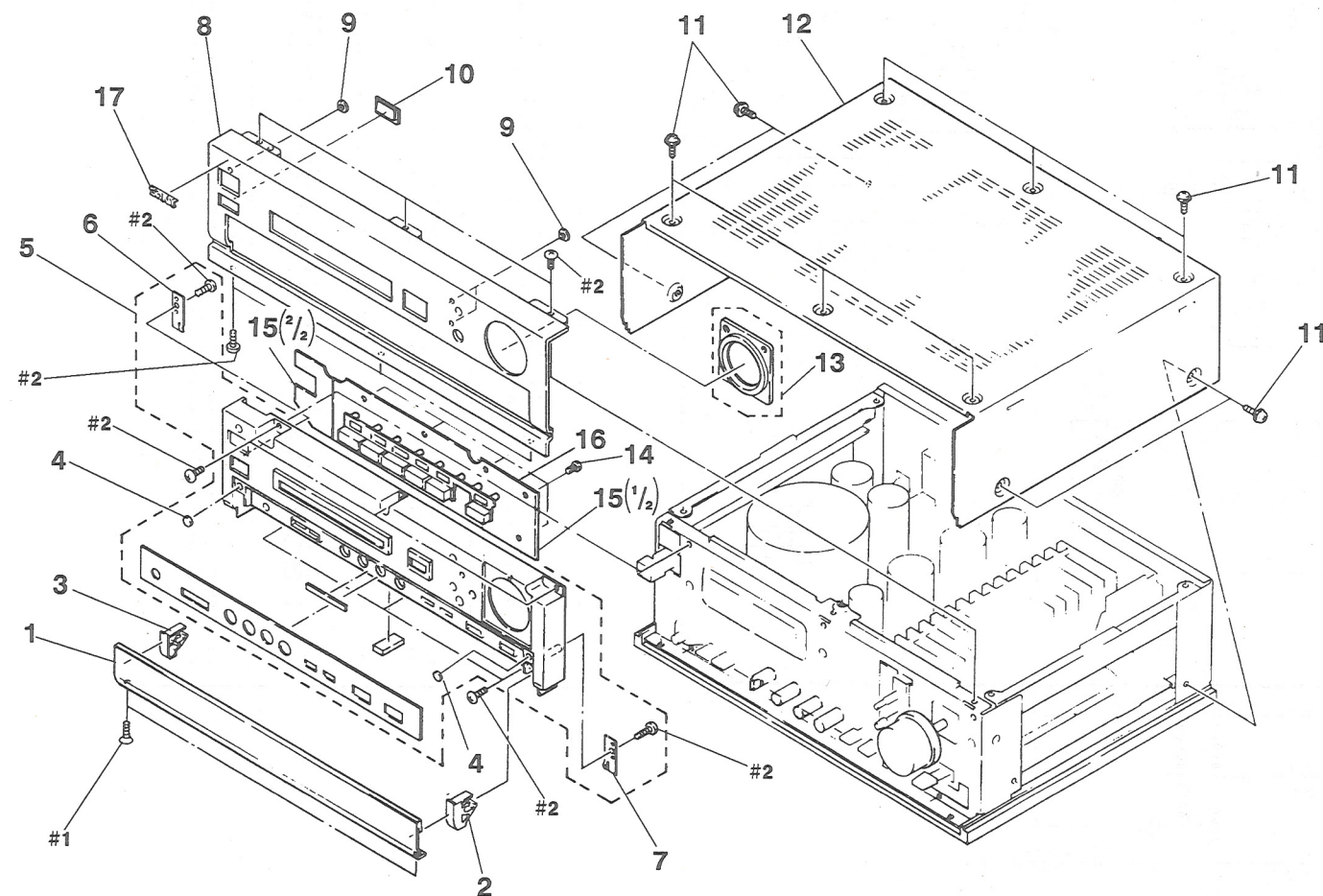
- -XX-X mean standardized parts, so they may have some difference from the original one.
- Color indication of Appearance Parts.
Example:
KNOB, BALANCE (WHITE) ... (RED)

↑ ↑
Parts Cabinet's
Color Color

- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list is given in the last of this parts list.

The components identified by mark  or dotted line with mark  are critical for safety. Replace only with part number specified.

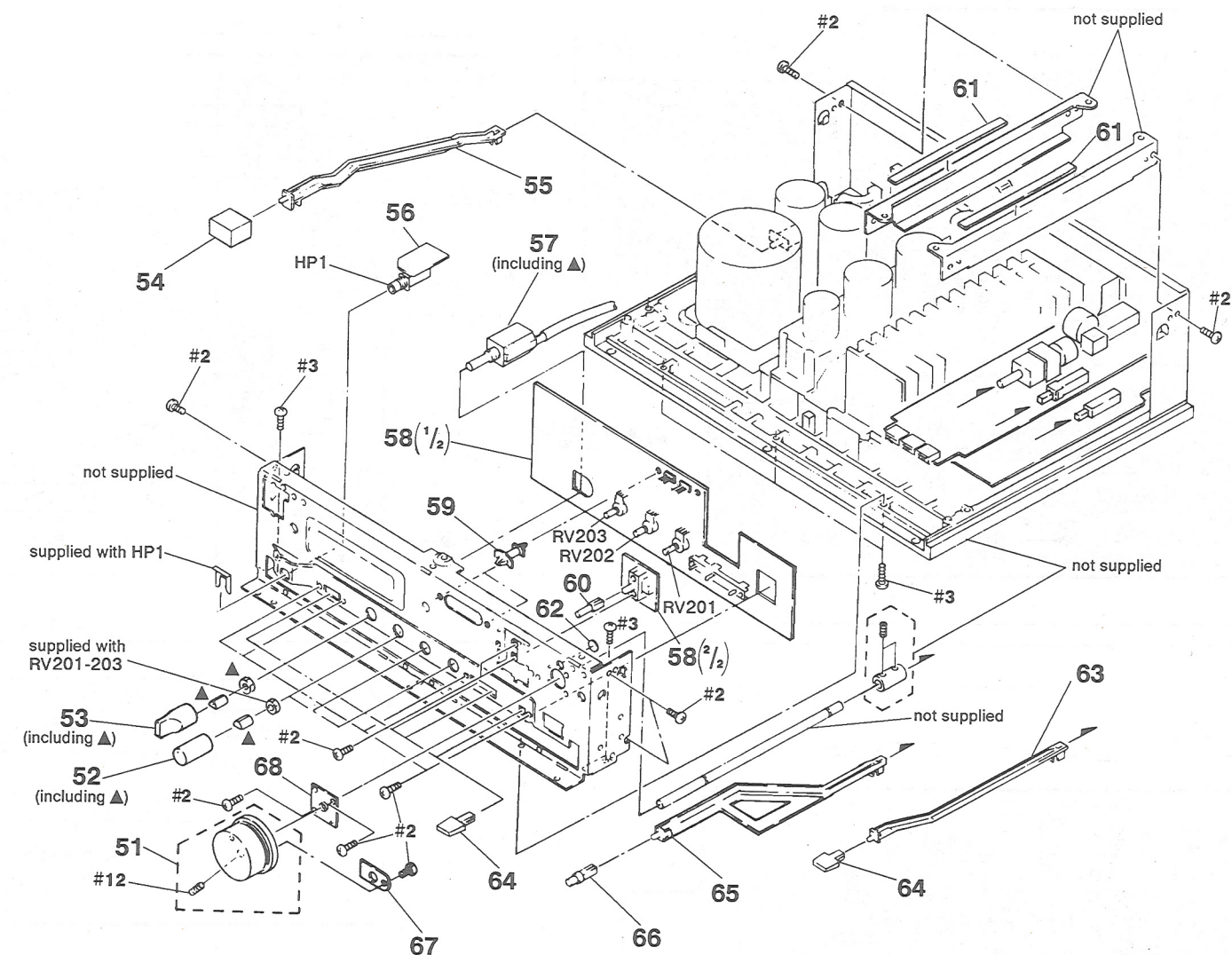
4-1. FRONT PANEL SECTION



Ref. No.	Part No.	Description	Remark
1	4-952-067-01	LID	
2	4-942-226-01	ARM (R)	
3	4-942-225-01	ARM (L)	
4	4-879-274-01	SPACER	
5	X-4942-633-1	PANEL (BASE) ASSY (F590ES)	
5	X-4942-634-1	PANEL (BASE) ASSY (F690ES)	
* 6	4-942-233-01	SPRING (L), PLATE	
* 7	4-942-234-01	SPRING (R), PLATE	
8	4-951-899-01	PANEL, FRONT (F590ES: AEP, AE2, Germany)	
8	4-951-899-11	PANEL, FRONT (F690ES: AEP, AE2, Germany)	
8	4-951-899-21	PANEL, FRONT (F590ES: UK)	
8	4-951-899-31	PANEL, FRONT (F690ES: UK)	

Ref. No.	Part No.	Description	Remark
9	4-931-646-01	LENS, LED	
10	4-952-206-01	WINDOW, REMOTE CONTROL	
11	3-704-366-01	SCREW (CASE) (M3X8)	
* 12	4-946-347-01	CASE	(F590ES: AEP, UK, Germany/F690ES: AEP, UK, Germany)
* 12	4-946-347-11	CASE (F590ES: AE2/F690ES: AE2)	
13	4-946-324-01	RING (LARGE), ORNAMENTAL (F690ES)	
14	4-951-620-01	SCREW (2.6X8), +BVT	
* 15	1-644-004-11	SELECTOR BOARD	
16	4-951-921-01	BUTTON (F)	
17	4-908-848-01	EMBLEM, SONY	

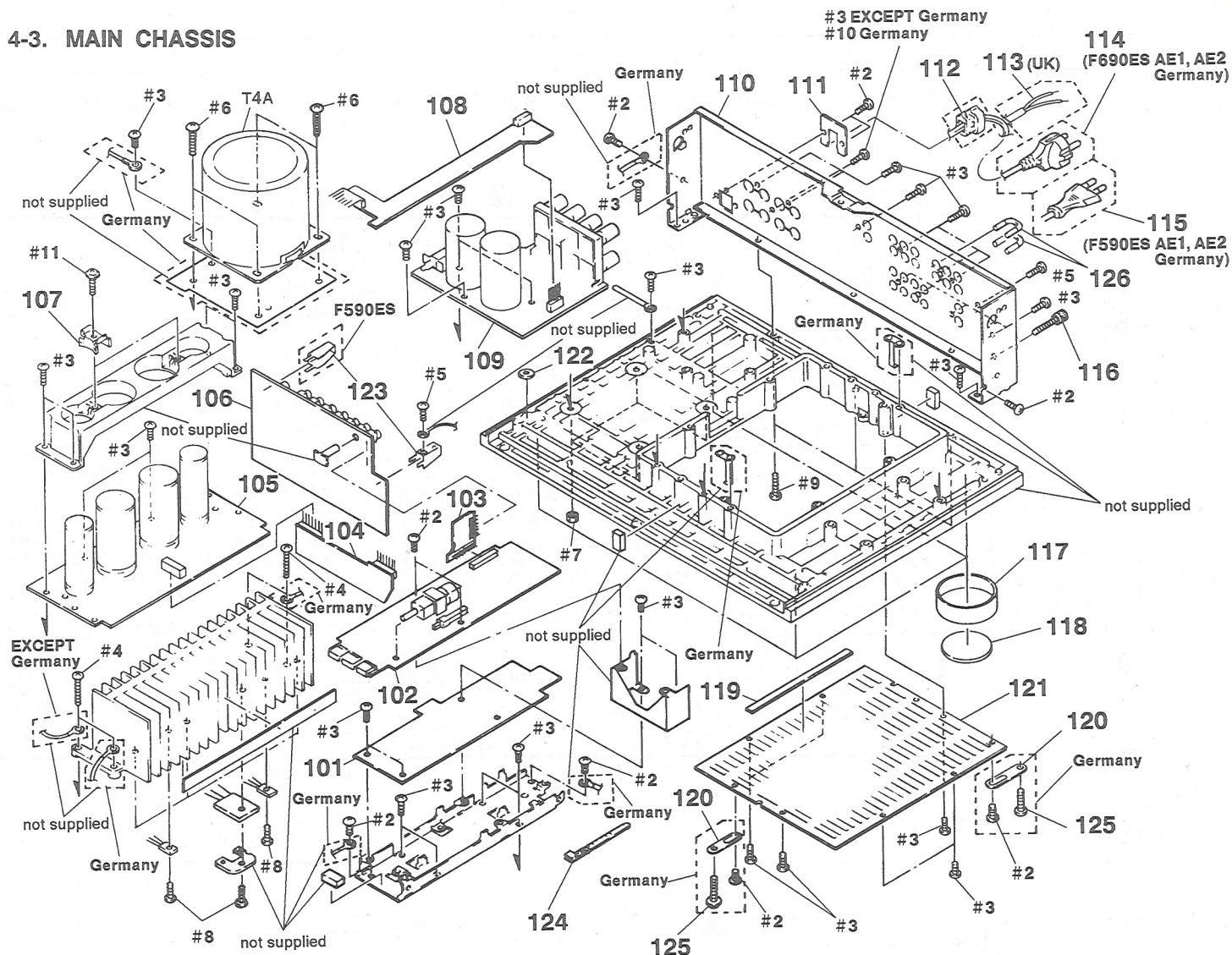
4-2. SUB CHASSIS



Ref. No.	Part No.	Description	Remark
51	X-4942-635-1	KNOB (DIA. 52) ASSY (F590ES)	
51	X-4942-636-1	KNOB (DIA. 48) ASSY (F690ES)	
52	4-952-955-01	KNOB (DIA. 13)	
53	4-952-954-01	KNOB (DIA. 13)	
54	4-942-032-01	KNOB (POWER)	
55	4-946-340-01	ROD (P)	
* 56	1-644-006-11	H. P. BOARD	
57	1-692-138-11	SWITCH, ROTARY (REMOTE TYPE) (FUNCTION)	
* 58	A-4347-830-A	CONTROL BOARD, COMPLETE	(F690ES: AEP, UK, Germany)
* 58	A-4347-846-A	CONTROL BOARD, COMPLETE	(F590ES: AEP, UK, Germany/F690ES: AE2)
* 58	A-4347-853-A	CONTROL BOARD, COMPLETE (F590ES: AE2)	

Ref. No.	Part No.	Description	Remark
* 59	3-350-846-51	HOLDER, PCB	
60	4-931-641-01	BUTTON (DIA. 4)	
* 61	4-916-782-21	DAMPER	
* 62	4-908-892-01	SPACER	
63	4-946-338-01	ROD (C)	
64	4-942-228-01	KNOB (3X13)	
65	4-951-922-01	JOINT (SD)	
66	4-931-926-01	BUTTON (B)	
* 67	1-644-005-11	VOL LED BOARD	
68	4-946-335-01	BRACKET (BEARING)	

4-3. MAIN CHASSIS



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* 101	A-4347-829-A	EQ BOARD, COMPLETE (F690ES:AEP,UK)		113	1-559-272-21	CORD, POWER (F690ES:UK)	
* 101	A-4347-834-A	EQ BOARD, COMPLETE (F690ES:AE2)		113	1-574-804-11	CORD, POWER (F590ES:UK)	
* 101	A-4347-836-A	EQ BOARD, COMPLETE (F690ES:Germany)		114	1-575-953-11	CORD, POWER (F690ES:AEP, AE2, Germany)	
* 101	A-4347-841-A	EQ BOARD, COMPLETE (F590ES:AEP,UK)		115	1-696-169-11	CORD, POWER (AEP)	
* 101	A-4347-850-A	EQ BOARD, COMPLETE (F590ES:AE2)				(F590ES:AEP, AE2, Germany)	
* 101	A-4347-855-A	EQ BOARD, COMPLETE (F590ES:Germany)		116	3-706-165-00	SCREW (F590ES)	
* 102	1-644-001-11	VOL BOARD		* 116	4-941-033-01	SCREW, FIXED, FEEDER (F690ES)	
* 103	1-644-002-11	INPUT J BOARD		117	4-923-882-02	RING (LARGE-16), ORNAMENTAL, FOOT	
* 104	1-644-000-11	ABJ BOARD		* 118	4-923-850-01	FOOT (DIA. 46)	
* 105	A-4347-828-A	MAIN BOARD, COMPLETE (F690ES)		* 119	4-916-782-21	DAMPER	
* 105	A-4347-840-A	MAIN BOARD, COMPLETE (F590ES)		* 120	4-941-988-01	BRACKET (GROUND)	
* 106	1-644-008-11	INPUT BOARD				(F590ES:Germany/F690ES:Germany)	
* 107	4-946-329-01	RETAINER, ELECT CAP		* 121	4-916-732-01	BOARD, BOTTOM	
* 108	1-643-999-11	RYJ BOARD		122	3-942-525-01	BLIND (1), KNOB	
* 109	1-644-007-11	SP BOARD		* 123	4-946-336-01	BRACKET (GROUND)	
* 110	4-951-917-01	PANEL, BACK (F590ES:AEP, UK, Germany)		124	3-655-653-21	BAND (TAITON), BINDING	
* 110	4-951-917-11	PANEL, BACK (F590ES:AE2)		125	4-921-437-01	SCREW (M3X20), TAPPING	
* 110	4-951-917-21	PANEL, BACK (F690ES:AEP, UK, Germany)				(F590ES:Germany/F690ES:Germany)	
* 110	4-951-917-31	PANEL, BACK (F690ES:AE2)		126	1-573-905-11	PLUG, JAMPER	
* 111	4-923-873-01	BRACKET, CORD STOPPER		T4A	1-450-916-11	TRANSFORMER, POWER (F590ES:AE2)	
112	2-352-626-01	BUSHING, CORD (F690ES)		T4A	1-450-918-11	TRANSFORMER, POWER (F690ES:AEP, Germany)	
* 112	3-703-244-00	BUSHING (2104), CORD (F590ES)		T4A	1-450-919-11	TRANSFORMER, POWER	
						(F590ES:AEP, Germany/F690ES:AE2)	
				T4A	1-450-920-11	TRANSFORMER, POWER (F690ES:UK)	
				T4A	1-450-921-11	TRANSFORMER, POWER (F590ES:UK)	

ABJ

CONTROL



SECTION 5
ELECTRICAL PARTS LIST

NOTE:

- Due to standardization, replacements in the parts list may be different from the part specified in the diagrams or the components used on the set.
- -XX,-X mean standardized parts, so they may have some difference from the original one.
- RESISTORS
All resistors are in ohms
METAL : Metal-film resistor
METAL OXIDE : Metal Oxide-film resistor
F : nonflammable

- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- SEMICONDUCTORS
In each case, u : μ , for example :
uA... : μ A..., uPA... : μ PA...,
uPB... : μ PB..., uPC... : μ PC...,
uPD... : μ PD...
- CAPACITORS
uF : μ F
- COILS
uH : μ H

When indicating parts by reference number, please include the board name.

The components identified by mark  or dotted line with mark  are critical for safety. Replace only with part number specified.

- Abbreviation
AE2: North European model
AE4: Germany model

Ref. No.	Part No.	Description	Remark
*	1-644-000-11	ABJ BOARD *****	
< COMPOSITION CIRCUIT BLOCK >			
* CP12	1-568-202-11	PIN, CONNECTOR (PC BOARD) 10P	
* CP13	1-568-202-11	PIN, CONNECTOR (PC BOARD) 10P	

*	A-4347-830-A	CONTROL BOARD, COMPLETE (F690ES: AEP, UK, Germany)	
*	A-4347-846-A	CONTROL BOARD, COMPLETE (F590ES: AEP, UK, Germany/F690ES: AE2)	
*	A-4347-853-A	CONTROL BOARD, COMPLETE (F590ES: AE2) *****	
< CAPACITOR >			
C201	1-130-472-00	MYLAR 0.0012uF 5% 50V	
C202	1-130-480-00	MYLAR 0.0056uF 5% 50V	
C203	1-130-479-00	MYLAR 0.0047uF 5% 50V	
C204	1-136-159-00	FILM 0.033uF 5% 50V	
C206	1-136-169-00	FILM 0.22uF 5% 50V	
C251	1-130-472-00	MYLAR 0.0012uF 5% 50V	
C252	1-130-480-00	MYLAR 0.0056uF 5% 50V	
C253	1-130-479-00	MYLAR 0.0047uF 5% 50V	
C254	1-136-159-00	FILM 0.033uF 5% 50V	
C256	1-136-169-00	FILM 0.22uF 5% 50V	
C801	1-130-483-00	MYLAR 0.01uF 5% 50V	
C802	1-161-379-00	CERAMIC 0.01uF 20% 25V	
C803	1-126-059-11	ELECT 10uF 20% 25V	
C804	1-161-379-00	CERAMIC 0.01uF 20% 25V	
C805	1-161-379-00	CERAMIC 0.01uF 20% 25V	
C806	1-162-211-31	CERAMIC 33PF 5% 50V	
C807	1-162-211-31	CERAMIC 33PF 5% 50V	
C808	1-136-165-00	FILM 0.1uF 5% 50V	
C809	1-124-999-81	ELECT 2200uF 20% 10V	
C810	1-126-059-11	ELECT 10uF 20% 25V	
C811	1-126-059-11	ELECT 10uF 20% 25V	

Ref. No.	Part No.	Description	Remark
C812	1-126-062-11	ELECT 47uF 20% 63V	
C813	1-126-058-11	ELECT 4.7uF 20% 63V	
C816	1-126-163-11	ELECT 4.7uF 20% 50V	
< COMPOSITION CIRCUIT BLOCK >			
CP6	1-695-015-11	PIN, CONNECTOR (PC BOARD) 8P	
CP7	1-695-015-11	PIN, CONNECTOR (PC BOARD) 8P	
< CONNECTOR >			
CS4	1-568-319-11	SOCKET, CONNECTOR 8P	
CS5	1-568-319-11	SOCKET, CONNECTOR 8P	
CS6	1-568-319-11	SOCKET, CONNECTOR 8P	
CS7	1-568-117-11	SOCKET, CONNECTOR .14P	
< DIODE >			
D801	8-719-987-63	DIODE 1N4148M	
D802	8-719-987-63	DIODE 1N4148M	
D803	8-719-987-63	DIODE 1N4148M	
D804	8-719-987-63	DIODE 1N4148M	
D805	8-719-987-63	DIODE 1N4148M	
D806	8-719-987-63	DIODE 1N4148M	
D807	8-719-987-63	DIODE 1N4148M	
D808	8-719-987-63	DIODE 1N4148M	
D809	8-719-987-63	DIODE 1N4148M	
D810	8-719-200-82	DIODE 11ES2	
D811	8-719-200-82	DIODE 11ES2	
D812	8-719-200-82	DIODE 11ES2	
D813	8-719-200-82	DIODE 11ES2	
D816	8-719-987-63	DIODE 1N4148M	
D817	8-719-987-63	DIODE 1N4148M	
D818	8-719-987-63	DIODE 1N4148M	
< CONNECTOR >			
* EH2	1-564-517-11	PLUG, CONNECTOR 2P	

CONTROL

Ref.No.	Part No.	Description	Remark
< IC >			
IC801	8-759-962-08	IC BA6208	
IC802	8-759-962-08	IC BA6208	
IC803	8-759-082-11	IC M50720-358SP (SYSTEM CONTROLLER)	
IC804	8-759-234-64	IC TA7805S	
IC805	8-759-234-64	IC TA7805S	
< TRANSISTOR >			
Q801	8-729-620-05	TRANSISTOR 2SC2603-EF	
Q802	8-729-900-61	TRANSISTOR DTA114ES	
Q803	8-729-620-05	TRANSISTOR 2SC2603-EF	
Q804	8-729-900-61	TRANSISTOR DTA114ES	
Q805	8-729-119-77	TRANSISTOR 2SA1175-FEK	
Q806	8-729-900-36	TRANSISTOR DTC124ES	
Q807	8-729-194-57	TRANSISTOR 2SC945-P	
Q808	8-729-141-03	TRANSISTOR 2SA733-QP	
Q809	8-729-141-03	TRANSISTOR 2SA733-QP	
Q810	8-729-140-96	TRANSISTOR 2SD774-34	
< RESISTOR >			
R204	1-247-722-11	CARBON 5.6K 5% 1/4W	
R205	1-259-502-11	CARBON 4.7M 5% 1/4W	
R206	1-259-502-11	CARBON 4.7M 5% 1/4W	
R207	1-247-717-11	CARBON 2.2K 5% 1/4W	
R208	1-259-467-11	CARBON 43K 5% 1/4W	
R209	1-247-152-00	CARBON 7.5K 5% 1/4W	
R210	1-249-590-11	CARBON 39K 5% 1/4W	
R254	1-247-722-11	CARBON 5.6K 5% 1/4W	
R255	1-259-502-11	CARBON 4.7M 5% 1/4W	
R256	1-259-502-11	CARBON 4.7M 5% 1/4W	
R257	1-247-717-11	CARBON 2.2K 5% 1/4W	
R258	1-259-467-11	CARBON 43K 5% 1/4W	
R259	1-247-152-00	CARBON 7.5K 5% 1/4W	
R260	1-249-590-11	CARBON 39K 5% 1/4W	
R329	1-247-747-11	CARBON 470 5% 1/2W	
R379	1-247-747-11	CARBON 470 5% 1/2W	
R801	1-249-425-11	CARBON 4.7K 5% 1/4W	
R802	1-247-757-11	CARBON 2.7K 5% 1/2W	
R803	1-247-251-00	CARBON 3K 5% 1/2W (F590ES:AE2)	
R803	1-247-253-00	CARBON 3.6K 5% 1/2W (F590ES:AEP, UK, Germany/F690ES:AE2)	
R803	1-247-759-11	CARBON 3.9K 5% 1/2W (F690ES:AEP, UK, Germany)	
R806	1-249-425-11	CARBON 4.7K 5% 1/4W	
R807	1-249-425-11	CARBON 4.7K 5% 1/4W	
R808	1-249-425-11	CARBON 4.7K 5% 1/4W	
R809	1-249-425-11	CARBON 4.7K 5% 1/4W	
R810	1-249-429-11	CARBON 10K 5% 1/4W	

Ref.No.	Part No.	Description	Remark
R811	1-249-429-11	CARBON 10K 5% 1/4W	
R812	1-249-429-11	CARBON 10K 5% 1/4W	
R813	1-249-429-11	CARBON 10K 5% 1/4W	
R814	1-249-429-11	CARBON 10K 5% 1/4W	
R815	1-249-429-11	CARBON 10K 5% 1/4W	
R816	1-249-429-11	CARBON 10K 5% 1/4W	
R817	1-249-429-11	CARBON 10K 5% 1/4W	
R818	1-249-429-11	CARBON 10K 5% 1/4W	
R819	1-249-429-11	CARBON 10K 5% 1/4W	
R820	1-249-429-11	CARBON 10K 5% 1/4W	
R821	1-249-429-11	CARBON 10K 5% 1/4W	
R822	1-249-429-11	CARBON 10K 5% 1/4W	
R823	1-249-429-11	CARBON 10K 5% 1/4W	
R824	1-249-430-11	CARBON 12K 5% 1/4W	
R825	1-247-895-00	CARBON 470K 5% 1/4W	
R826	1-249-405-11	CARBON 100 5% 1/4W	
R827	1-249-425-11	CARBON 4.7K 5% 1/4W	
R828	1-249-429-11	CARBON 10K 5% 1/4W	
R829	1-247-903-00	CARBON 1M 5% 1/4W	
R830	1-249-429-11	CARBON 10K 5% 1/4W	
R831	1-249-421-11	CARBON 2.2K 5% 1/4W	
R832	1-249-429-11	CARBON 10K 5% 1/4W	
R833	1-249-429-11	CARBON 10K 5% 1/4W	
R834	1-249-393-11	CARBON 10 5% 1/4W	
R835	1-249-425-11	CARBON 4.7K 5% 1/4W	
R836	1-249-421-11	CARBON 2.2K 5% 1/4W	
R837	1-249-421-11	CARBON 2.2K 5% 1/4W	
R838	1-249-437-11	CARBON 47K 5% 1/4W	
R839	1-249-399-11	CARBON 33 5% 1/4W	
R840	1-249-429-11	CARBON 10K 5% 1/4W	
R841	1-249-425-11	CARBON 4.7K 5% 1/4W	
R842	1-247-249-00	CARBON 2.4K 5% 1/2W	
R843	1-247-249-00	CARBON 2.4K 5% 1/2W	
R846	1-247-759-11	CARBON 3.9K 5% 1/2W	
R847	1-247-759-11	CARBON 3.9K 5% 1/2W	
R848	1-247-759-11	CARBON 3.9K 5% 1/2W	
R849	1-247-759-11	CARBON 3.9K 5% 1/2W	
R850	1-247-759-11	CARBON 3.9K 5% 1/2W	
R851	1-247-759-11	CARBON 3.9K 5% 1/2W	
R852	1-247-759-11	CARBON 3.9K 5% 1/2W	
R853	1-247-759-11	CARBON 3.9K 5% 1/2W	
R855	1-249-409-11	CARBON 220 5% 1/4W	
R860	1-247-223-00	CARBON 200 5% 1/2W (F590ES:AEP, UK, Germany/F690ES:AE2)	
R860	1-247-229-00	CARBON 360 5% 1/2W (F690ES:AEP, UK, Germany)	
R860	1-247-738-11	CARBON 82 5% 1/2W (F590ES:AE2)	

Ref.No.	Part No.	Description	Remark
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< VARIABLE RESISTOR >

RV201	1-238-448-31	RES, VAR, CARBON 150K/150K (BALANCE)	
RV202	1-238-446-31	RES, VAR, CARBON 250K/250K (TREBLE)	
RV203	1-238-447-31	RES, VAR, CARBON 25K/500K (BASS)	

< RELAY >

RY801	1-515-787-11	RELAY (HP)	
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< SWITCH >

S201	1-692-141-11	SWITCH, PUSH (3 KEY) (SUBSONIC (15HZ))	
S203	1-692-141-11	SWITCH, PUSH (3 KEY) (MODE)	
S204	1-692-141-11	SWITCH, PUSH (3 KEY) (DIRECT INPUT)	
S205	1-572-740-11	SWITCH, PUSH (1 KEY) (MUTING)	
S206	1-572-739-11	SWITCH, PUSH (2 KEY) (SPEAKERS, A)	
S207	1-572-739-11	SWITCH, PUSH (2 KEY) (SPEAKERS, B/PRE OUT)	

< VIBRATOR >

X801	1-567-254-11	OSCILLATOR, CERAMIC (2MHz)	
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*	A-4347-829-A	EQ BOARD, COMPLETE (F690ES:AEP, UK)	
*	A-4347-834-A	EQ BOARD, COMPLETE (F690ES:AE2)	
*	A-4347-836-A	EQ BOARD, COMPLETE (F690ES:Germany)	
*	A-4347-841-A	EQ BOARD, COMPLETE (F590ES:AEP, UK)	
*	A-4347-850-A	EQ BOARD, COMPLETE (F590ES:AE2)	
*	A-4347-855-A	EQ BOARD, COMPLETE (F590ES:Germany)	

< CAPACITOR >

C301	1-104-278-11	POLYSTYRENE	100PF	5%	50V (F690ES)
C301	1-110-335-11	MYLAR	100PF	5%	50V (F590ES)
C302	1-123-369-00	ELECT	4.7uF	20%	50V
C303	1-110-339-11	MYLAR	220PF	5%	50V (F590ES)
C303	1-136-810-11	FILM	220PF	5%	100V (F690ES)
C304	1-124-122-11	ELECT	100uF	20%	50V
C305	1-124-122-11	ELECT	100uF	20%	50V
C306	1-102-959-91	CERAMIC	22PF	5%	50V (F590ES)
C306	1-104-327-11	STYROL	22PF	10%	125V (F690ES)
C307	1-124-910-11	ELECT	47uF	20%	50V
C308	1-101-880-00	CERAMIC	47PF	5%	50V (F590ES:AEP, AE2, UK)
C308	1-104-274-11	POLYSTYRENE	47PF	10%	50V (F690ES:AEP, AE2, UK)
C308	1-104-278-11	POLYSTYRENE	100PF	5%	50V (F690ES:Germany)
C308	1-110-335-11	MYLAR	100PF	5%	50V (F590ES:Germany)

Ref.No.	Part No.	Description	Remark
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C309	1-130-483-00	MYLAR	0.01uF	5%	50V
C310	1-124-922-11	ELECT	1000uF	20%	63V (F690ES)
C310	1-126-066-11	ELECT	470uF	20%	63V (F590ES)
C311	1-124-922-11	ELECT	1000uF	20%	63V (F690ES)
C311	1-126-066-11	ELECT	470uF	20%	63V (F590ES)
C313	1-107-159-00	MICA	33PF	5%	500V (F690ES)
C317	1-102-942-00	CERAMIC	5.0PF	+0.5PF	50V (F590ES)
C318	1-124-130-00	ELECT	100uF	20%	63V (F690ES)
C318	1-126-052-11	ELECT	100uF	20%	50V (F590ES)
C351	1-104-278-11	POLYSTYRENE	100PF	5%	50V (F690ES)
C351	1-110-335-11	MYLAR	100PF	5%	50V (F590ES)
C352	1-123-369-00	ELECT	4.7uF	20%	50V
C353	1-110-339-11	MYLAR	220PF	5%	50V (F590ES)
C353	1-136-810-11	FILM	220PF	5%	100V (F690ES)
C354	1-124-122-11	ELECT	100uF	20%	50V
C355	1-124-122-11	ELECT	100uF	20%	50V
C356	1-102-959-91	CERAMIC	22PF	5%	50V (F590ES)
C356	1-104-327-11	STYROL	22PF	10%	125V (F690ES)
C357	1-124-910-11	ELECT	47uF	20%	50V
C358	1-104-278-11	POLYSTYRENE	100PF	5%	50V (F690ES:Germany)
C358	1-110-335-11	MYLAR	100PF	5%	50V (F590ES:Germany)
C358	1-101-880-00	CERAMIC	47PF	5%	50V (F590ES:AEP, AE2, UK)
C358	1-104-274-11	POLYSTYRENE	47PF	10%	50V (F690ES:AEP, AE2, UK)
C367	1-102-942-00	CERAMIC	5.0PF	+0.5PF	50V (F590ES)
C367	1-107-026-00	MICA	5.1PF		500V (F690ES)
C368	1-124-130-00	ELECT	100uF	20%	63V (F690ES)
C368	1-126-052-11	ELECT	100uF	20%	50V (F590ES)
C401	1-104-278-11	POLYSTYRENE	100PF	5%	50V (F690ES:Germany)
C401	1-110-335-11	MYLAR	100PF	5%	50V (F590ES:Germany)
C401	1-110-339-11	MYLAR	220PF	5%	50V (F590ES:AEP, AE2, UK)
C401	1-136-810-11	FILM	220PF	5%	100V (F690ES:AEP, AE2, UK)
C402	1-123-369-00	ELECT	4.7uF	20%	50V
C403	1-126-103-11	ELECT	470uF	20%	16V
C404	1-130-341-00	FILM	0.056uF	2%	100V (F690ES)
C404	1-136-162-00	FILM	0.056uF	5%	50V (F590ES)
C405	1-130-971-00	FILM	0.016uF	2%	100V (F690ES)
C405	1-137-471-11	FILM	0.016uF	5%	50V (F590ES)
C406	1-124-122-11	ELECT	100uF	20%	50V
C407	1-130-479-00	FILM	4700PF	5%	50V
C408	1-126-059-11	ELECT	10uF	20%	50V

EQ

Ref. No.	Part No.	Description	Remark			
C409	1-124-122-11	ELECT	100uF	20%	50V	(F590ES)
C409	1-126-052-11	ELECT	100uF	20%	50V	(F690ES)
C410	1-124-122-11	ELECT	100uF	20%	50V	(F590ES)
C410	1-126-052-11	ELECT	100uF	20%	50V	(F690ES)
C411	1-161-379-00	CERAMIC	0.01uF	20%	25V	(F690ES:Germany)
C413	1-124-557-11	ELECT	1000uF	20%	25V	(F690ES)
C413	1-124-913-11	ELECT	470uF	20%	50V	(F590ES)
C414	1-124-913-11	ELECT	470uF	20%	50V	(F590ES)
C414	1-124-557-11	ELECT	1000uF	20%	25V	(F690ES)
C415	1-104-282-11	POLYSTYRENE	150PF	5%	50V	(F690ES:Germany)
C415	1-101-361-00	CERAMIC	150PF	5%	50V	(F590ES:Germany)
C416	1-162-282-31	CERAMIC	100PF	10%	50V	(F590ES:Germany/F690ES:Germany)
C420	1-161-379-00	CERAMIC	0.01uF	20%	25V	(F590ES:Germany/F690ES:Germany)
C421	1-161-379-00	CERAMIC	0.01uF	20%	25V	(F590ES:Germany/F690ES:Germany)
C422	1-106-367-00	MYLAR	0.01uF	5%	200V	(F590ES:Germany/F690ES:Germany)
C423	1-106-367-00	MYLAR	0.01uF	5%	200V	(F590ES:Germany/F690ES:Germany)
C425	1-162-294-31	CERAMIC	0.001uF	10%	50V	(F590ES:Germany/F690ES:Germany)
C426	1-123-369-00	ELECT	4.7uF	20%	50V	
C427	1-123-369-00	ELECT	4.7uF	20%	50V	
C451	1-104-278-11	POLYSTYRENE	100PF	5%	50V	(F690ES:Germany)
C451	1-110-335-11	MYLAR	100PF	5%	50V	(F590ES:Germany)
C451	1-110-339-11	MYLAR	220PF	5%	50V	(F590ES:AEP, AE2, UK)
C451	1-136-810-11	FILM	220PF	5%	100V	(F690ES:AEP, AE2, UK)
C452	1-123-369-00	ELECT	4.7uF	20%	50V	
C453	1-126-103-11	ELECT	470uF	20%	16V	
C454	1-130-341-00	FILM	0.056uF	2%	100V	(F690ES)
C454	1-136-162-00	FILM	0.056uF	5%	50V	(F590ES)
C455	1-130-971-00	FILM	0.016uF	2%	100V	(F690ES)
C455	1-137-471-11	FILM	0.016uF	5%	50V	(F590ES)
C457	1-130-479-00	FILM	4700PF	5%	50V	
C458	1-126-059-11	ELECT	10uF	20%	50V	
C465	1-101-361-00	CERAMIC	150PF	5%	50V	(F590ES:Germany)
C465	1-104-282-11	POLYSTYRENE	150PF	5%	50V	(F690ES:Germany)

Ref. No.	Part No.	Description	Remark			
C466	1-162-282-31	CERAMIC	100PF	10%	50V	(F590ES:Germany/F690ES:Germany)
< CONPOSITION CIRCUIT BLOCK >						
CP11	1-560-941-00	PIN, CONNECTOR	4P	< CONNECTOR >		
* CS11	1-562-334-00	SOCKET, CONNECTOR	10P	< DIODE >		
D301	8-719-933-41	DIODE	HZS6C3L			
D302	8-719-987-63	DIODE	1N4148M			
D303	8-719-987-63	DIODE	1N4148M			
D304	8-719-987-63	DIODE	1N4148M			
D305	8-719-987-63	DIODE	1N4148M			
D306	8-719-987-63	DIODE	1N4148M			
D351	8-719-933-41	DIODE	HZS6C3L			
D352	8-719-987-63	DIODE	1N4148M			
D353	8-719-987-63	DIODE	1N4148M			
D354	8-719-987-63	DIODE	1N4148M			
D355	8-719-987-63	DIODE	1N4148M			
D356	8-719-987-63	DIODE	1N4148M			
D401	8-719-000-84	DIODE	UZL-7M1			
D402	8-719-933-88	DIODE	HZS16-2L			
D403	8-719-933-88	DIODE	HZS16-2L			
< CONNECTOR >						
* EH4	1-564-506-11	PLUG, CONNECTOR	3P	< IC >		
IC401	8-759-745-61	IC	NJM4560D-D	< COIL >		
* L303	1-428-203-11	COIL, AIR-CORE	(F690ES)			
* L304	1-428-203-11	COIL, AIR-CORE	(F690ES)			
L401	1-424-397-11	COIL, CHOKE	200uH	(F590ES:Germany/F690ES:Germany)		
L402	1-424-397-11	COIL, CHOKE	200uH	(F590ES:Germany/F690ES:Germany)		
L451	1-424-397-11	COIL, CHOKE	200uH	(F590ES:Germany/F690ES:Germany)		
L452	1-424-397-11	COIL, CHOKE	200uH	(F590ES:Germany/F690ES:Germany)		
< JACK >						
PJ6	1-580-054-11	JACK, PIN 2P (PHONO)				

Ref. No.	Part No.	Description	Remark
< TRANSISTOR >			
Q301	8-729-620-17	TRANSISTOR 2SC2259-FG	
Q302	8-729-140-82	TRANSISTOR 2SA988-PAFAEA	
Q303	8-729-140-82	TRANSISTOR 2SA988-PAFAEA	
Q304	8-729-142-01	TRANSISTOR 2SC1941-LK	
Q305	8-729-201-56	TRANSISTOR 2SK246-GR2	
Q306	8-729-140-82	TRANSISTOR 2SA988-PAFAEA	
Q307	8-729-803-76	TRANSISTOR 2SA1371-E	
Q308	8-729-142-01	TRANSISTOR 2SC1941-LK	
Q351	8-729-620-17	TRANSISTOR 2SC2259-FG	
Q352	8-729-140-82	TRANSISTOR 2SA988-PAFAEA	
Q353	8-729-140-82	TRANSISTOR 2SA988-PAFAEA	
Q354	8-729-142-01	TRANSISTOR 2SC1941-LK	
Q355	8-729-201-56	TRANSISTOR 2SK246-GR2	
Q356	8-729-140-82	TRANSISTOR 2SA988-PAFAEA	
Q357	8-729-803-76	TRANSISTOR 2SA1371-E	
Q358	8-729-142-01	TRANSISTOR 2SC1941-LK	
Q401	8-729-354-52	TRANSISTOR 2SC2545-E	
Q402	8-729-354-52	TRANSISTOR 2SC2545-E	
Q403	8-729-194-57	TRANSISTOR 2SC945-P	
Q404	8-729-141-03	TRANSISTOR 2SA733-QP	
Q451	8-729-354-52	TRANSISTOR 2SC2545-E	
Q452	8-729-354-52	TRANSISTOR 2SC2545-E	
< RESISTOR >			
R301	1-247-713-11	CARBON 1K 5% 1/4W	
R302	1-249-469-11	CARBON 100K 5% 1/4W	
R303	1-247-704-11	CARBON 220 5% 1/4W	
△R304	1-212-889-00	FUSIBLE 220 5% 1/4W F (F590ES:AE2/F690ES:AE2)	
R304	1-247-704-11	CARBON 220 5% 1/4W (F590ES:AEP, UK, Germany/F690ES:AEP, UK, Germany)	
△R305	1-212-889-00	FUSIBLE 220 5% 1/4W F (F590ES:AE2/F690ES:AE2)	
R305	1-247-704-11	CARBON 220 5% 1/4W (F590ES:AEP, UK, Germany/F690ES:AEP, UK, Germany)	
R306	1-247-717-11	CARBON 2.2K 5% 1/4W	
R307	1-249-490-11	CARBON 27K 5% 1/2W	
R308	1-247-704-11	CARBON 220 5% 1/4W	
R309	1-247-721-11	CARBON 4.7K 5% 1/4W	
△R310	1-212-869-00	FUSIBLE 33 5% 1/4W F (F590ES:AE2/F690ES:AE2)	
R310	1-249-887-91	CARBON 33 1% 1/4W (F590ES:AEP, UK, Germany/F690ES:AEP, UK, Germany)	
△R311	1-212-881-11	FUSIBLE 100 5% 1/4W F (F590ES:AE2/F690ES:AE2)	
R311	1-247-700-11	CARBON 100 5% 1/4W (F590ES:AEP, UK, Germany/F690ES:AEP, UK, Germany)	

Ref. No.	Part No.	Description	Remark
R326	1-249-721-11	CARBON 100K 5% 1/2W	
R327	1-249-668-11	CARBON 620 5% 1/2W	
R351	1-247-713-11	CARBON 1K 5% 1/4W	
R352	1-249-469-11	CARBON 100K 5% 1/4W	
R353	1-247-704-11	CARBON 220 5% 1/4W	
△R354	1-212-889-00	FUSIBLE 220 5% 1/4W F (F590ES:AE2/F690ES:AE2)	
R354	1-247-704-11	CARBON 220 5% 1/4W (F590ES:AEP, UK, Germany/F690ES:AEP, UK, Germany)	
△R355	1-212-889-00	FUSIBLE 220 5% 1/4W F (F590ES:AE2/F690ES:AE2)	
R355	1-247-704-11	CARBON 220 5% 1/4W (F590ES:AEP, UK, Germany/F690ES:AEP, UK, Germany)	
R356	1-247-717-11	CARBON 2.2K 5% 1/4W	
R357	1-249-490-11	CARBON 27K 5% 1/2W	
R358	1-247-704-11	CARBON 220 5% 1/4W	
R359	1-247-721-11	CARBON 4.7K 5% 1/4W	
△R360	1-212-869-00	FUSIBLE 33 5% 1/4W F (F590ES:AE2/F690ES:AE2)	
R360	1-249-887-91	CARBON 33 1% 1/4W (F590ES:AEP, UK, Germany/F690ES:AEP, UK, Germany)	
△R361	1-212-881-11	FUSIBLE 100 5% 1/4W F (F590ES:AE2/F690ES:AE2)	
R361	1-247-700-11	CARBON 100 5% 1/4W (F590ES:AEP, UK, Germany/F690ES:AEP, UK, Germany)	
R376	1-249-721-11	CARBON 100K 5% 1/2W	
R377	1-249-668-11	CARBON 620 5% 1/2W	
R405	1-247-706-11	CARBON 330 5% 1/4W (F590ES:AEP, AE2, UK/F690ES:AEP, AE2, UK)	
R406	1-247-700-11	CARBON 100 5% 1/4W	
R407	1-249-469-11	CARBON 100K 5% 1/4W	
R408	1-249-469-11	CARBON 100K 5% 1/4W	
R409	1-247-710-11	CARBON 560 5% 1/4W	
R410	1-247-710-11	CARBON 560 5% 1/4W	
R411	1-247-725-11	CARBON 10K 5% 1/4W	
R412	1-247-700-11	CARBON 100 5% 1/4W	
R413	1-260-661-11	CARBON 6.8 5% 1/4W	
R414	1-247-138-00	CARBON 2K 5% 1/4W	
R415	1-247-700-11	CARBON 100 5% 1/4W (F590ES:AEP, AE2, UK/F690ES:AEP, AE2, UK)	
R415	1-249-542-11	CARBON 390 5% 1/4W (F590ES:Germany/F690ES:Germany)	
R416	1-246-545-00	CARBON 1.0M 5% 1/4W	
R417	1-249-844-11	CARBON 56K 1% 1/2W	
R418	1-249-818-11	CARBON 4.7K 1% 1/2W	
R419	1-247-713-11	CARBON 1K 5% 1/4W	

Note: The components identified by mark △ or dotted line with mark △ are critical for safety.
Replace only with part number specified.

TA-F590ES/F690ES

EQ

H.P

INPUT

Ref. No.	Part No.	Description	Remark
R420	1-249-421-11	CARBON 2.2K 5% 1/4W (F590ES:Germany/F690ES:Germany)	
R421	1-249-421-11	CARBON 2.2K 5% 1/4W (F590ES:Germany/F690ES:Germany)	
R422	1-247-239-00	CARBON 910 5% 1/2W (F590ES:AEP, UK, Germany, F690ES)	
R422	1-247-750-11	CARBON 680 5% 1/2W (F590ES:AE2)	
R423	1-247-239-00	CARBON 910 5% 1/2W (F590ES:AEP, UK, Germany, F690ES)	
R423	1-247-750-11	CARBON 680 5% 1/2W (F590ES:AE2)	
R424	1-247-239-00	CARBON 910 5% 1/2W (F590ES:AEP, UK, Germany, F690ES)	
R424	1-247-750-11	CARBON 680 5% 1/2W (F590ES:AE2)	
R425	1-244-874-11	CARBON 1.1K 5% 1/2W (F590ES:AEP, UK, Germany, F690ES)	
R425	1-247-751-11	CARBON 820 5% 1/2W (F590ES:AE2)	
R426	1-244-874-11	CARBON 1.1K 5% 1/2W (F590ES:AEP, UK, Germany, F690ES)	
R426	1-247-751-11	CARBON 820 5% 1/2W (F590ES:AE2)	
R427	1-244-874-11	CARBON 1.1K 5% 1/2W (F590ES:AEP, UK, Germany, F690ES)	
R427	1-247-751-11	CARBON 820 5% 1/2W (F590ES:AE2)	
R430	1-249-421-11	CARBON 2.2K 5% 1/4W	
R431	1-249-421-11	CARBON 2.2K 5% 1/4W	
R455	1-247-706-11	CARBON 330 5% 1/4W (F590ES:AEP, AE2, UK/F690ES:AEP, AE2, UK)	
R456	1-247-700-11	CARBON 100 5% 1/4W	
R457	1-249-469-11	CARBON 100K 5% 1/4W	
R458	1-249-469-11	CARBON 100K 5% 1/4W	
R459	1-247-710-11	CARBON 560 5% 1/4W	
R460	1-247-710-11	CARBON 560 5% 1/4W	
R461	1-247-725-11	CARBON 10K 5% 1/4W	
R462	1-247-700-11	CARBON 100 5% 1/4W	
R463	1-260-661-11	CARBON 6.8 5% 1/4W	
R465	1-247-700-11	CARBON 100 5% 1/4W (F590ES:AEP, AE2, UK/F690ES:AEP, AE2, UK)	
R465	1-249-542-11	CARBON 390 5% 1/4W (F590ES:Germany/F690ES:Germany)	
R466	1-246-545-00	CARBON 1.0M 5% 1/4W	
R467	1-249-844-11	CARBON 56K 1% 1/2W	
R468	1-249-818-11	CARBON 4.7K 1% 1/2W	
R469	1-247-713-11	CARBON 1K 5% 1/4W	
R470	1-249-421-11	CARBON 2.2K 5% 1/4W (F590ES:Germany/F690ES:Germany)	
R471	1-249-421-11	CARBON 2.2K 5% 1/4W (F590ES:Germany/F690ES:Germany)	

Ref. No.	Part No.	Description	Remark
		< SWITCH >	
S401	1-571-111-11	SWITCH, PUSH (1 KEY) (CARTRIGE)	

*	1-644-006-11	H P BOARD *****	
		< CAPACITOR >	
C322	1-162-282-31	CERAMIC 100PF 10% 50V (F590ES:Germany/F690ES:Germany)	
C372	1-162-282-31	CERAMIC 100PF 10% 50V (F590ES:Germany/F690ES:Germany)	
		< JACK >	
HP1	1-507-796-71	JACK (HEADPHONES)	

*	1-644-008-11	INPUT BOARD *****	
		< CONNECTOR >	
* CS12	1-509-931-11	SOCKET, CONNECTOR	
CS14	1-562-087-00	SOCKET, CONNECTOR 4P	
		< PLUG >	
EH6	1-691-765-11	PLUG (MICRO CONNECTOR) 3P (F690ES)	
		< JACK >	
* PJ1	1-573-142-21	JACK, PIN 4P (TAPE 2) (F590ES)	
* PJ1	1-573-142-41	JACK, PIN 4P (TAPE 2) (F690ES)	
* PJ2	1-573-142-21	JACK, PIN 4P (DAT/TAPE 1) (F590ES)	
* PJ2	1-573-142-41	JACK, PIN 4P (DAT/TAPE 1) (F690ES)	
PJ3	1-568-978-21	JACK 6P (TUNER/CD/AUX)	
PJ5	1-573-141-11	JACK 2P (PRE OUT) (F690ES)	
		< RESISTOR >	
R101	1-246-545-00	CARBON 1.0M 5% 1/4W	
R102	1-246-545-00	CARBON 1.0M 5% 1/4W	
R103	1-246-545-00	CARBON 1.0M 5% 1/4W	
R104	1-246-545-00	CARBON 1.0M 5% 1/4W	
R105	1-246-545-00	CARBON 1.0M 5% 1/4W	
R106	1-247-713-11	CARBON 1K 5% 1/4W	
R107	1-247-713-11	CARBON 1K 5% 1/4W	
R151	1-246-545-00	CARBON 1.0M 5% 1/4W	
R152	1-246-545-00	CARBON 1.0M 5% 1/4W	
R153	1-246-545-00	CARBON 1.0M 5% 1/4W	

INPUT

INPUT J

MAIN

Ref. No.	Part No.	Description	Remark
R154	1-246-545-00	CARBON 1.0M 5% 1/4W	
R155	1-246-545-00	CARBON 1.0M 5% 1/4W	
R156	1-247-713-11	CARBON 1K 5% 1/4W	
R157	1-247-713-11	CARBON 1K 5% 1/4W	
R330	1-247-255-00	CARBON 4.3K 5% 1/2W (F690ES)	
R331	1-247-739-11	CARBON 100 5% 1/2W (F690ES)	
R334	1-247-255-00	CARBON 4.3K 5% 1/2W (F690ES)	
R380	1-247-255-00	CARBON 4.3K 5% 1/2W (F690ES)	
R381	1-247-739-11	CARBON 100 5% 1/2W (F690ES)	
R384	1-247-255-00	CARBON 4.3K 5% 1/2W (F690ES)	

< SWITCH >

S102 1-571-115-11 SWITCH, SLIDE (REC OUT SELECTOR)

* 1-644-002-11 INPUT J BOARD

< COMPOSITION CIRCUIT BLOCK >

* CP10 1-569-418-11 PIN, CONNECTOR 13P

* CP16 1-508-745-00 CONNECTOR PIN

* A-4347-828-A MAIN BOARD, COMPLETE (F690ES)

* A-4347-840-A MAIN BOARD, COMPLETE (F590ES)

< CAPACITOR >

C312	1-126-051-11	ELECT 47uF 20% 50V	
C313	1-102-233-00	CERAMIC 33PF 10% 500V(F590ES)	
C314	1-102-233-00	CERAMIC 33PF 10% 500V(F590ES)	
C314	1-107-159-00	MICA 33PF 5% 500V(F690ES)	
C315	1-136-161-00	FILM 0.047uF 5% 50V	
C316	1-136-161-00	FILM 0.047uF 5% 50V	
C317	1-107-026-00	MICA 5.1PF 500V(F690ES)	
C362	1-126-051-11	ELECT 47uF 20% 50V	
C363	1-102-233-00	CERAMIC 33PF 10% 500V(F590ES)	
C363	1-107-159-00	MICA 33PF 5% 500V(F690ES)	
C364	1-102-233-00	CERAMIC 33PF 10% 500V(F590ES)	
C364	1-107-159-00	MICA 33PF 5% 500V(F690ES)	
C365	1-136-161-00	FILM 0.047uF 5% 50V	
C366	1-136-161-00	FILM 0.047uF 5% 50V	
C501	1-125-695-11	ELECT 12000uF 20% 63V	
C502	1-125-695-11	ELECT 12000uF 20% 63V	
C503	1-125-694-11	ELECT 5600uF 20% 63V	
C504	1-125-694-11	ELECT 5600uF 20% 63V	

Ref. No.	Part No.	Description	Remark
C508	1-136-880-11	FILM 2.2uF 10% 160V(F690ES)	
C508	1-136-962-11	FILM 0.47uF 10% 160V(F590ES)	
C509	1-126-069-11	ELECT 1uF 20% 100V	
C510	1-126-064-11	ELECT 220uF 20% 63V(F590ES)	
C510	1-126-065-81	ELECT 330uF 20% 63V(F690ES)	
C517	1-126-023-11	ELECT 100uF 20% 25V	
C518	1-130-487-00	MYLAR 0.022uF 5% 50V	
C519	1-126-023-11	ELECT 100uF 20% 25V	
C520	1-130-471-00	MYLAR 0.001uF 5% 50V	

< COMPOSITION CIRCUIT BLOCK >

* CP8 1-560-531-00 PIN, CONNECTOR 5P

< CONNECTOR >

* CS8 1-562-334-00 SOCKET, CONNECTOR 10P

< DIODE >

D307	8-719-987-63	DIODE 1N4148M	
D308	8-719-987-63	DIODE 1N4148M	
D309	8-719-987-63	DIODE 1N4148M	
D357	8-719-987-63	DIODE 1N4148M	
D358	8-719-987-63	DIODE 1N4148M	
D359	8-719-987-63	DIODE 1N4148M	
D501	8-719-230-02	DIODE 30DF2	
D502	8-719-230-02	DIODE 30DF2	
D503	8-719-230-02	DIODE 30DF2	
D504	8-719-230-02	DIODE 30DF2	
D505	8-719-200-82	DIODE 11ES2	
D506	8-719-200-82	DIODE 11ES2	
D507	8-719-200-82	DIODE 11ES2	
D508	8-719-200-82	DIODE 11ES2	
D509	8-719-200-82	DIODE 11ES2	

D510	8-719-200-82	DIODE 11ES2	
D511	8-719-200-82	DIODE 11ES2	

< IC >

IC501 8-759-111-68 IC uPC1237HA

< TRANSISTOR >

Q309	8-729-203-45	TRANSISTOR 2SC3423-0	
Q310	8-729-107-53	TRANSISTOR 2SC2275A	
Q311	8-729-141-10	TRANSISTOR 2SA985A-QP	
Q312	8-729-015-30	TRANSISTOR 2SK1530-Y	
Q313	8-729-015-31	TRANSISTOR 2SJ201-Y	
Q314	8-729-140-82	TRANSISTOR 2SA988-PAFAEA	
Q315	8-729-015-30	TRANSISTOR 2SK1530-Y	
Q359	8-729-203-45	TRANSISTOR 2SC3423-0	

MAIN

RYJ

SELECTOR

Ref.No.	Part No.	Description	Remark		
Q360	8-729-107-53	TRANSISTOR	2SC2275A		
Q361	8-729-141-10	TRANSISTOR	2SA985A-QP		
Q362	8-729-015-30	TRANSISTOR	2SK1530-Y		
Q363	8-729-015-31	TRANSISTOR	2SJ201-Y		
Q364	8-729-140-82	TRANSISTOR	2SA988-PAFAEA		
< RESISTOR >					
R314	1-247-713-11	CARBON	1K	5%	1/4W
R315	1-247-696-11	CARBON	47	5%	1/4W
△R316	1-212-990-00	FUSIBLE	220	5%	1/2W F
△R317	1-212-974-00	FUSIBLE	47	5%	1/2W F
△R318	1-212-974-00	FUSIBLE	47	5%	1/2W F
R319	1-217-151-00	RES, METAL PLATE	0.22		
R320	1-217-151-00	RES, METAL PLATE	0.22		
R321	1-247-721-11	CARBON	4.7K	5%	1/4W
R322	1-249-460-11	CARBON	15K	5%	1/4W
△R323	1-212-962-00	FUSIBLE	15	5%	1/2W F
△R324	1-212-962-00	FUSIBLE	15	5%	1/2W F
R325	1-247-891-00	CARBON	330K	5%	1/4W
R364	1-247-713-11	CARBON	1K	5%	1/4W
R365	1-247-696-11	CARBON	47	5%	1/4W
△R366	1-212-990-00	FUSIBLE	220	5%	1/2W F
△R367	1-212-974-00	FUSIBLE	47	5%	1/2W F
△R368	1-212-974-00	FUSIBLE	47	5%	1/2W F
R369	1-217-151-00	RES, METAL PLATE	0.22		
R370	1-217-151-00	RES, METAL PLATE	0.22		
R371	1-247-721-11	CARBON	4.7K	5%	1/4W
R372	1-249-460-11	CARBON	15K	5%	1/4W
△R373	1-212-962-00	FUSIBLE	15	5%	1/2W F
△R374	1-212-962-00	FUSIBLE	15	5%	1/2W F
R375	1-247-891-00	CARBON	330K	5%	1/4W
△R501	1-212-849-00	FUSIBLE	4.7	5%	1/4W F
R521	1-249-461-11	CARBON	18K	5%	1/4W
R522	1-247-881-00	CARBON	120K	5%	1/4W
R523	1-247-725-11	CARBON	10K	5%	1/4W
R524	1-247-887-00	CARBON	220K	5%	1/4W
R527	1-249-462-11	CARBON	22K	5%	1/4W
< VARIABLE RESISTOR >					
RT301	1-237-455-11	RES, ADJ, CARBON 500 (L CH)	BIAS		
RT351	1-237-455-11	RES, ADJ, CARBON 500 (R CH)	BIAS		
< CONNECTOR >					
* VH1	1-564-241-00	PIN, CONNECTOR (B4P-VH)	4P		
VH2	1-564-320-00	PIN, CONNECTOR (B2P-VH)	2P		
* VH3	1-564-241-00	PIN, CONNECTOR (B4P-VH)	4P (F690ES)		
* VH4	1-564-241-00	PIN, CONNECTOR (B4P-VH)	4P		

Ref.No.	Part No.	Description	Remark		
*	1-643-999-11	RYJ BOARD *****			
< CONPOSITION CIRCUIT BLOCK >					
* CP14	1-565-647-11	PIN, CONNECTOR 14P < CONNECTOR >			
* CS9	1-562-573-11	SOCKET, CONNECTOR 8P			
* EH3	1-564-505-11	PLUG, CONNECTOR 2P			

*	1-644-004-11	SELECTOR BOARD *****			
< CAPACITOR >					
C814	1-161-379-00	CERAMIC	0.01uF	20%	25V
C815	1-162-294-31	CERAMIC	0.001uF	10%	50V
C817	1-161-379-00	CERAMIC	0.01uF	20%	25V
C818	1-162-290-31	CERAMIC	470PF	10%	50V
< CONNECTOR >					
CS2	1-695-014-11	SOCKET, CONNECTOR 8P			
CS3	1-695-014-11	SOCKET, CONNECTOR 8P			
< DIODE >					
D819	8-719-313-40	LED	SEL1516W (POWER)		
D821	8-719-303-02	DIODE	SEL2510C-D (PHONO)		
D822	8-719-303-02	DIODE	SEL2510C-D (TUNER)		
D823	8-719-303-02	DIODE	SEL2510C-D (CD)		
D824	8-719-303-02	DIODE	SEL2510C-D (AUX)		
D825	8-719-303-02	DIODE	SEL2510C-D (TAPE 2)		
D826	8-719-303-02	DIODE	SEL2510C-D (DAT/TAPE 1)		
D827	8-719-301-49	LED	SEL2810A (MUTING)		
D828	8-719-301-49	LED	SEL2810A (SOURCE DIRECT)		
< IC >					
IC9	8-749-923-43	IC	GP1U57XB (REMOTE SENSOR)		
IC807	8-759-635-31	IC	M50253P		
IC808	8-719-902-56	DIODE	PC817 (PHOTO COUPLER)		
< RESISTOR >					
R854	1-249-409-11	CARBON	220	5%	1/4W
R856	1-249-404-00	CARBON	82	5%	1/4W
R857	1-249-405-11	CARBON	100	5%	1/4W
R858	1-249-405-11	CARBON	100	5%	1/4W

Note: The components identified by mark △ or dotted line with mark △ are critical for safety.
Replace only with part number specified.

Ref. No.	Part No.	Description	Remark
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< SWITCH >

S801	1-554-303-21	SWITCH, TACTILE (PHONO)	
S802	1-554-303-21	SWITCH, TACTILE (TUNER)	
S803	1-554-303-21	SWITCH, TACTILE (CD)	
S804	1-554-303-21	SWITCH, TACTILE (AUX)	
S805	1-554-303-21	SWITCH, TACTILE (TAPE 2)	
S806	1-554-303-21	SWITCH, TACTILE (DAT/TAPE 1)	

* 1-644-007-11 SP BOARD

1-533-183-11 HOLDER, FUSE

< CAPACITOR >

C319	1-162-290-31	CERAMIC 470PF 10% 50V	(F590ES:Germany/F690ES:Germany)
C320	1-136-157-11	FILM 0.022uF 5% 50V	(F590ES:Germany/F690ES:Germany)
C321	1-136-157-11	FILM 0.022uF 5% 50V	(F590ES:Germany/F690ES:Germany)
C369	1-162-290-31	CERAMIC 470PF 10% 50V	(F590ES:Germany/F690ES:Germany)
C370	1-136-157-11	FILM 0.022uF 5% 50V	(F590ES:Germany/F690ES:Germany)
C371	1-136-157-11	FILM 0.022uF 5% 50V	(F590ES:Germany/F690ES:Germany)
C424	1-161-379-00	CERAMIC 0.01uF 20% 25V	(F690ES:Germany)
C506	1-125-695-11	ELECT 12000uF 20% 63V (F690ES)	
C507	1-125-695-11	ELECT 12000uF 20% 63V (F690ES)	
C601	1-161-741-00	CERAMIC 0.001uF 10% 400V	

< LEAD PIN >

CL2 4-352-844-01 PIN, LEAD, COATING

< COMPOSITION CIRCUIT BLOCK >

* CP17 1-566-878-11 PIN, CONNECTOR (PC BOARD) 8P

< DIODE >

D515	8-719-987-63	DIODE 1N4148M
D516	8-719-987-63	DIODE 1N4148M

< PLUG >

EH5 1-691-765-11 PLUG (MICRO CONNECTOR) 3P (F690ES)

< FUSE >

△F601 1-532-350-11 FUSE TIME LAG 4A 250V (T4AL)

Ref. No.	Part No.	Description	Remark
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< COIL >

* L301	1-422-009-13	COIL, AIR-CORE	
* L351	1-422-009-13	COIL, AIR-CORE	

< RESISTOR >

R328	1-247-727-11	CARBON 10 5% 1/2W	
R332	1-247-727-11	CARBON 10 5% 1/2W	(F590ES:Germany/F690ES:Germany)
R333	1-247-727-11	CARBON 10 5% 1/2W	(F590ES:Germany/F690ES:Germany)
R335	1-247-700-11	CARBON 100 5% 1/4W (F690ES:Germany)	
R378	1-247-727-11	CARBON 10 5% 1/2W	
R382	1-247-727-11	CARBON 10 5% 1/2W	(F590ES:Germany/F690ES:Germany)
R383	1-247-727-11	CARBON 10 5% 1/2W	(F590ES:Germany/F690ES:Germany)

< RELAY >

RY503	1-515-676-11	RELAY (SP L)
RY504	1-515-676-11	RELAY (SP R)

< SWITCH >

S601 1-554-920-11 SWITCH, PUSH (AC POWER) (1 KEY)

< CONNECTOR >

SC1 1-566-213-11 PIN, CONNECTOR 4P (TUNER CONTROL OUT)

< TERMINAL >

TM900	1-537-227-11	TERMINAL BOARD (SP)	(F590ES:AE2/F690ES:AE2)
TM900	1-537-228-11	TERMINAL BOARD (SP)	(F590ES:Germany/F690ES:Germany)
TM900	1-537-235-11	TERMINAL BOARD (SP)	(F590ES:AEP, UK/F690ES:AEP, UK)

< CONNECTOR >

* VH7	1-564-241-00	PIN, CONNECTOR (B4P-VH) 4P
* VH9	1-564-321-00	PIN, CONNECTOR 2P
* VH10	1-565-792-11	PIN, CONNECTOR 2P
* VH12	1-564-241-00	PIN, CONNECTOR (B4P-VH) 4P (F690ES)

Note: The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

VOLVOL LED

Ref. No.	Part No.	Description	Remark
*	1-644-001-11	VOL BOARD *****	
		< CAPACITOR >	
C102	1-104-278-11	POLYSTYRENE 100PF 5% 50V (F690ES:Germany)	
C102	1-110-335-11	MYLAR 100PF 5% 50V(F590ES:Germany)	
C103	1-104-278-11	POLYSTYRENE 100PF 5% 50V (F690ES:Germany)	
C103	1-110-335-11	MYLAR 100PF 5% 50V(F590ES:Germany)	
C152	1-104-278-11	POLYSTYRENE 100PF 5% 50V (F690ES:Germany)	
C152	1-110-335-11	MYLAR 100PF 5% 50V(F590ES:Germany)	
C701	1-126-163-11	ELECT 4.7uF 20% 50V	
C702	1-126-163-11	ELECT 4.7uF 20% 50V	
C703	1-126-163-11	ELECT 4.7uF 20% 50V	
C704	1-126-163-11	ELECT 4.7uF 20% 50V	
		< LEAD PIN >	
CL1	4-352-844-01	PIN, LEAD, COATING	
		< COMPOSITION CIRCUIT BLOCK >	
* CP3	1-568-320-11	PLUG, CONNECTOR 8P	
* CP4	1-568-320-11	PLUG, CONNECTOR 8P	
* CP5	1-568-320-11	PLUG, CONNECTOR 8P	
		< CONNECTOR BOARD >	
* CS1	1-565-489-11	CONNECTOR, BOARD TO BOARD 13P	
		< DIODE >	
D701	8-719-987-63	DIODE 1N4148M	
D702	8-719-987-63	DIODE 1N4148M	
		< CONNECTOR >	
* EH1	1-564-506-11	PLUG, CONNECTOR 3P	
		< JACK >	
PJ4	1-566-883-31	JACK, PIN 6P (DIRECT/ADAPTOR) (F690ES)	
* PJ4	1-566-883-51	JACK, PIN 6P (DIRECT/ADAPTOR) (F590ES)	
		< RESISTOR >	
R108	1-246-545-00	CARBON 1.0M 5% 1/4W	
R109	1-246-545-00	CARBON 1.0M 5% 1/4W	
R110	1-249-778-91	CARBON 100 1% 1/2W	
R111	1-249-842-91	CARBON 47K 1% 1/2W	
R158	1-246-545-00	CARBON 1.0M 5% 1/4W	

Ref. No.	Part No.	Description	Remark
R159	1-246-545-00	CARBON 1.0M 5% 1/4W	
R160	1-249-778-91	CARBON 100 1% 1/2W	
R161	1-249-842-91	CARBON 47K 1% 1/2W	
R211	1-249-842-91	CARBON 47K 1% 1/2W	
R261	1-249-842-91	CARBON 47K 1% 1/2W	
		< VARIABLE RESISTOR >	
RV204	1-241-908-11	RES, VAR, CARBON 120K/120K (WITH MOTOR) (ATTENUATOR)	
		< RELAY >	
RY701	1-515-622-11	RELAY (MUTING)	
RY702	1-515-804-11	RELAY (DIRECT/ADAPTOR)	
		< SWITCH >	
S101	1-692-142-11	SWITCH, ROTARY (WITH MOTOR) (FUNCTION)	
S202	1-692-140-11	SWITCH, PUSH (1 KEY) (SOURCE DIRECT)	
S208	1-572-126-11	SWITCH, PUSH (1 KEY) (SOURCE DIRECT)	

*	1-644-005-11	VOL LED BOARD *****	
		< DIODE >	
D520	8-719-303-02	DIODE SEL2510C-D (ATTENUATOR)	

		MISCELLANEOUS *****	
57	1-692-138-11	SWITCH, ROTARY (REMOTE TYPE) (FUNCTION)	
△113	1-559-272-21	CORD, POWER (F690ES:UK)	
△113	1-574-804-11	CORD, POWER (F590ES:UK)	
△114	1-575-953-11	CORD, POWER (F690ES:AEP, AE2, Germany)	
△115	1-696-169-11	CORD, POWER (AEP) (F590ES:AEP, AE2, Germany)	
126	1-573-905-11	PLUG, JAMPER	
△T4A	1-450-916-11	TRANSFORMER, POWER (F590ES:AE2)	
△T4A	1-450-918-11	TRANSFORMER, POWER (F690ES:AEP, Germany)	
△T4A	1-450-919-11	TRANSFORMER, POWER (F590ES:AEP, Germany/F690ES:AE2)	
△T4A	1-450-920-11	TRANSFORMER, POWER (F690ES:UK)	
△T4A	1-450-921-11	TRANSFORMER, POWER (F590ES:UK)	

Note: The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

Ref. No.	Part No.	Description	Remark
ACCESSORIES & PACKING MATERIALS			

	1-465-801-11	REMOTE COMMANDER (RM-S703) (F690ES)	
	1-693-108-11	REMOTE COMMANDER (RM-S702) (F590ES)	
	2-181-754-01	COVER, BATTERY (F590ES)	
	3-755-257-11	MANUAL, INSTRUCTION (ENGLISH/FRENCH/ SPANISH/PORTUGUESE) (F590ES:AEP, AE2, UK/F690ES:AEP, AE2, UK)	
	3-755-257-41	MANUAL, INSTRUCTION (GERMAN/DUTCH/ SWEDISH/ITALIAN) (F590ES:AEP, AE2, Germany/F690ES:AEP, AE2, Germany)	
*	4-927-854-01	CUSHION	
*	4-951-280-01	INDIVIDUAL CARTON (F690ES)	
*	4-951-281-01	INDIVIDUAL CARTON (F590ES)	

HARDWARE LIST

#1	7-685-234-19	SCREW +KTP 2. 6X8 TYPE2NON-SLIT
#2	7-682-547-09	SCREW +BVTT 3X6 (S)
#3	7-685-647-79	SCREW +BVTP 3X10 TYPE2 N-S
#4	7-685-650-79	SCREW +BVTP 3X16 TYPE2 SLIT
#5	7-682-548-09	SCREW (3X8)
#6	7-682-565-09	SCREW +B 4X16
#7	7-684-024-04	N 4, TYPE 2
#8	7-685-649-79	SCREW +BVTP 3X14 TYPE2 IT-3
#9	7-685-876-09	SCREW +BVTT 3X16 (S)
#10	7-621-849-00	SCREW, TAPPING (F590ES:Germany/F690ES:Germany)
#11	7-685-648-79	SCREW +BVTP 3X12 TYPE2 N-S
#12	7-683-255-58	SET SCREW 5X6 HEXAGON SOCKET

Note :
There are two type of AEP models which are depend on countries.
AE 2 model : Model for North European countries.
AEP model : Model for other European countries.

